Residue Monograph prepared by the meeting of the Joint FAO/WHO Expert Committee on Food Additives (JECFA), 84th meeting 2017

**Sodium Aluminium Silicate**

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SODIUM ALUMINIUM SILICATE

Prepared at the 84th JECFA and published in FAO JECFA Monograph 20 (2017), superseding tentative specifications prepared at the 80th JECFA (2015) and published in FAO JECFA Monographs 17 (2015). An ADI 'not specified' for silicon dioxide and certain silicates was established at the 29th JECFA (1985). A PTWI of 2 mg/kg bw for total aluminium was established at the 74th JECFA (2011). The PTWI applies to all aluminium compounds in food, including food additives.

SYNONYMS
Sodium silicoaluminate; sodium aluminosilicate; aluminium sodium silicate; silicic acid, aluminium sodium salt; INS No. 554

DEFINITION
Sodium aluminium silicate is a series of amorphous hydrated sodium aluminium silicates with varying proportions of Na₂O, Al₂O₃ and SiO₂. It is manufactured by reacting aluminium sulphate and sodium silicate followed by precipitation.

Chemical names
Aluminium sodium silicate

C.A.S. number
1344-00-9

Chemical formula
xSiO₂ · yAl₂O₃ · zNa₂O

Assay
Silicon dioxide (SiO₂): Not less than 66% and not more than 88%.
Aluminium oxide (Al₂O₃): Not less than 5% and not more than 15%.
Sodium oxide (Na₂O): Not less than 5% and not more than 8.5%.

All values expressed on the dried basis.

DESCRIPTION
Odourless, fine, white amorphous powder, or as beads

FUNCTIONAL USES
Anticaking agent

CHARACTERISTICS

IDENTIFICATION

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Solubility (Vol. 4)
Insoluble in water.

Test for sodium
Passes test
See description under TESTS

Test for aluminium
Passes test
See description under TESTS

Test for silicon
Passes test
See description under TESTS

PURITY

pH (Vol. 4) 6.5 – 11.5 (5% slurry)

Loss on drying (Vol. 4) Not more than 8.0% (105°C, 2 h).

Loss on ignition (Vol. 4) Not less than 5.0% and not more than 11.0% on the dried basis (1000°C, constant weight).

Impurities soluble in 0.5 M hydrochloric acid
Lead: Not more than 5 mg/kg
Arsenic: Not more than 3 mg/kg
Mercury: Not more than 1 mg/kg
See description under TESTS

TESTS

IDENTIFICATION TESTS

Test for aluminium, sodium and silicon
Prepare the test solution as shown under method of assay. Analyse aluminium, sodium and silica in the test solution by ICP-AES technique (Vol. 4). Set instrument parameters as specified by the instrument manufacturer, use analytical lines for Al (396.15 nm), Na (589.52 nm) and Si (251.611 nm).

PURITY TESTS

Impurities soluble in 0.5 M hydrochloric acid
Extract a known quantity of finely ground sample using closed system digestion (to prevent loss of arsenic and mercury) with 0.5 M hydrochloric acid (spectroscopic grade) for 30 min. Let solution cool, then filter through a 0.1 μm membrane filter. Wash the filter twice with 0.5 M hydrochloric acid. Combine the filtrate and wash solution and make up to a known volume with
0.5 M hydrochloric acid.
Determine using a method appropriate to the specified level

**METHOD OF ASSAY**

Weigh about 0.5 g of the sample to the nearest 0.1 mg, in a platinum or nickel crucible, add 5 g potassium hydroxide and 2 g boric acid, mix and melt completely using a torch burner and allow to stand at room temperature.

Place the reaction product along with crucible into 150 mL hot deionized water in a 250-mL PTFE beaker and dissolve residue by agitation. Wash the crucible with hot deionized water and remove it. Add 50 mL hydrochloric acid and transfer the contents into a 250-mL polypropylene volumetric flask. Wash the beaker three times with hot deionized water, transfer the washings to the volumetric flask and make up to volume.

Dilute with 2% hydrochloric acid and prepare the test solution. Analyse aluminium, sodium, and silica in the test solution by ICP-AES technique (Vol. 4).

Set instrument parameters as specified by the instrument manufacturer. Use analytical lines for Al (396.152 nm), Na (589.52 nm) and Si (251.611 nm).

Construct standard curve using standard solutions 0.2 – 5.0 µg/mL each. Read the concentration of Al, Na and Si, in sample solution (as µg/mL). Conduct as a blank determination following the above procedure.

Calculate the content of aluminium oxide, sodium oxide and silicon dioxide in the sample using the formulas:

\[
\text{Al}_2\text{O}_3 (%) = \frac{1.889 \times (C - B) \times 250 \times DF}{W \times 10^6} \times 100
\]

\[
\text{Na}_2\text{O} (%) = \frac{1.348 \times (C - B) \times 250 \times DF}{W \times 10^6} \times 100
\]

\[
\text{SiO}_2 (%) = \frac{2.139 \times (C - B) \times 250 \times DF}{W \times 10^6} \times 100
\]

Where:
- C (µg/mL) is concentration of Al or Na or Si in the test solution,
- B (µg/mL) is concentration of Al or Na or Si in the blank solution,
- W is weight of sample on the ignited basis,
- DF is dilution factor

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