**Food and Agriculture Organization
of the United Nations**

FORM 3 - Flow Diagram

Product Name(s):

EXAMPLE ONLY

Date:_____ **Approved by:**_____

FORM 3 - Flow Diagram

Example

Product Name(s): *Canned Mushrooms*

Mushroom (Raw)	Empty Cans/Ends	Dry Ingredients	Water (municipal)
1. Receiving - P	2. Receiving - P	3. Receiving - P	4. Intaking
5. Storing - BP	6. Storing - BCP	7. Storing - BCP	
8. Dumping/Washing	9. Inspecting/Depalletizing - BP	10. Dumping	
11. Blanching - BP	12. Conveying - BP	13. Mixing	
14. Conveying/Inspecting - CP	15. Washing		
16. Slicing/Dicing - CP	17. Brine injecting		
18. Foreign Object Removing	19. Filling - CP		
	20. Weighing - B		
	21. Water filling - B		
	22. Head-spacing - B		
	23. End feeding/Closing/Inspecting - BC		24. Chlorinating
	25. Thermal processing - B		
	26. Cooling - B		
	27. Conveying/Drying - B		
	28. Labelling/Storing - B		
	29. Shipping - B		

Date:_____ Approved by:_____