### Objectives and programme

**Objectives**
- Launch of the 1st Global Nutrition Report and the 2014 Global Hunger Index;
- Present the findings of the Global Nutrition Report and Global Hunger Index, bringing data, analysis and a diversity of perspectives to the debate on the state of malnutrition and micronutrient deficits, their consequences for countries, the challenges broadly;
- Based on the analysis and data presented by the reports, consider the opportunities within ICN2 and the post-2015 processes to ensure measurable progress as well as appropriate and adequate goals, indicators and targets to reduce all forms of malnutrition;
- Help bridge the gap between data and policy action, reflecting how the data can best be utilised and the gaps that need to be filled.

**Programme**
- Opening remarks
- Report Presentations
- Panel Discussion
- Q&A
- Closing remarks by Report Presenters

### Speakers

- **Opening remarks**
  — Ibu Nina Sardjunani (Deputy Minister for Human Resources Development and Cultural Affairs, Ministry of National Development Planning, Indonesia)

- **Report Presentations**
  — Global Nutrition Report: Lawrence Haddad (IFPRI Senior Research Fellow, and GNR Co-Chair)
  — Global Hunger Index: Wolfgang Jamann (Secretary General, Welthungerhilfe)

- **Panel discussion**
  Moderator: Arti Ahuja, Commissioner and Secretary, Department of Health and Family Welfare, Gov. of Odisha, India
  — Ibu Nina Sardjunani (Deputy Minister for Human Resources Development and Cultural Affairs, Ministry of National Development Planning, Indonesia)
  — William Chilufya (Zambia CSO-SUN Alliance Coordinator)
  — Ann Derwin (Chief Economist, Department of Agriculture & Food, Ireland)

### Date and venue

20 November 2014, 18:30 - 20:00 - Red Room

### Languages

English, French, Portuguese, Spanish

### Refreshments/Food

Will not be provided