



## Urbanization, Rural Transformation and implications for food security and nutrition

### 2<sup>nd</sup> Technical Workshop – Tuesday 7 June 2016

09:30-13:00 IFAD, Italian Room

14:00-17:30 IFAD, Oval Room

#### Objectives

Building on the outcomes of the 1<sup>st</sup> Technical Workshop held in February 2016 and the results of the online discussion through the Global Food Security and Nutrition Forum (FSN Forum), the objective of this 2<sup>nd</sup> technical workshop are to:

- Review the key areas identified for policy attention
- Identify how they could be addressed by CFS in 2017

#### Agenda and format

*Morning (9.30 – 13.00):* Break-out groups discuss the areas for policy attention and identify i) any prioritization of the areas identified; ii) sub-issues to address under these areas; and iii) policy direction on the specific areas.

- Are the areas identified for policy attention the key areas? What should be deleted or added and why?
- Is there any priority among the areas identified and why? (e.g. urgency, lack of attention by other actors, strong evidence base)
- What type of actions/policy direction should be taken to address these areas? (e.g. how should these areas be addressed)

*Afternoon (14.00 – 17.30):* Reporting back of break-out groups and roundtable discussion of results and role for CFS

#### Expected Outputs:

- Input on priority for CFS attention among the policy areas;
- Identification of sub-issues of importance under broader policy areas; and
- Indication of policy direction to address areas.