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## **Monostarch Phosphate** (Tentative)

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## MONOSTARCH PHOSPHATE (TENTATIVE)

*Prepared at the 82nd JECFA (2016) and published in FAO JECFA Monographs 19 (2016), superseding specifications for Monostarch phosphate included in the specifications for Modified starches prepared at the 79th JECFA (2014), published in FAO JECFA Monographs 16 (2014). An ADI “not specified” was established at the 26th JECFA (1982).*

*Information is required on:*

- *A suitable test for identification of the phosphate groups*

### SYNONYMS

INS No. 1410

### DEFINITION

Starch is a carbohydrate polymer consisting of a large number of glucose units linked together primarily by alpha 1-4 glucosidic bonds. The starch polymers come in two forms: linear (amylose) and branched through alpha 1-6 glucosidic bonds (amylopectin), with each glucose unit possessing a maximum of three hydroxyls that can undergo chemical substitution.

Monostarch phosphate is a modified starch. It is obtained by esterification of food starch with ortho-phosphoric acid, or sodium or potassium ortho-phosphate, or sodium tripolyphosphate in accordance with good manufacturing practice. This treatment results in partial substitution in the 2, 3- or 6- position of the anhydroglucose unit unless the 6-position is occupied for branching.

Monostarch phosphate may additionally be subjected to acid, alkali, enzyme, or bleaching treatment in accordance with good manufacturing practice.

### C.A.S number

11120-02-8  
63055-37-8 (modified amylopectin)

### DESCRIPTION

White or nearly white powder or granules or (if pregelatinized) flakes, or amorphous powder or coarse particles.

### FUNCTIONAL USES

Thickener, stabilizer, binder, emulsifier

### CHARACTERISTICS

#### IDENTIFICATION

##### Solubility (Vol. 4)

Insoluble in cold water (if not pre-gelatinized); forming typical colloidal solutions with viscous properties in hot water; insoluble in ethanol.

##### Microscopy

Passes test  
See description under TESTS

##### Iodine stain

Passes test

See description under TESTS

Copper reduction

Passes test  
See description under TESTS

Phosphate groups

*Information required*

PURITY

Loss on drying (Vol. 4)

Cereal starch: not more than 15.0%  
Potato starch: not more than 21.0%  
Other starches: not more than 18.0%  
(120°, 4 h, vacuum not exceeding 100 mm Hg)

Phosphate (calculated as phosphorus) (Vol. 4)

Not more than 0.5% on the dried basis for potato or wheat starches  
Not more than 0.4% on the dried basis for other starches

Sulfur dioxide (Vol. 4)

Not more than 50 mg/kg on the dried basis for modified cereal starches  
Not more than 10 mg/kg on the dried basis for other modified starches

Lead (Vol. 4)

Not more than 2 mg/kg on the dried basis

Determine using a method appropriate to the specified level. The selection of sample size and method of sample preparation may be based on principles of methods described in Volume 4 (under "General Methods, Metallic Impurities").

Manganese (Vol. 4)

Not more than 50 mg/kg on the dried basis

Determine using a method appropriate to the specified level. The selection of sample size and method of sample preparation may be based on principles of methods described in Volume 4 (under "General Methods, Metallic Impurities").

Carboxyl groups (Vol. 4)

Not more than 0.1% on the dried basis

**TESTS**

IDENTIFICATION  
TESTS

Microscopy

Modified starches which have not been pre-gelatinized retain their granular structure and can be identified as starches by microscopic observation. Shape, size and sometimes striations are characteristics of the botanical origin. In polarized light under cross nicol prisms the typical polarization cross will be observed

Iodine stain

Add a few drops of 0.1 N potassium tri-iodide to an aqueous suspension of the sample. These starches stain with iodine in the same way as native starches. The colour can range from dark blue to red

Copper reduction

Place about 2.5 g of the sample previously washed with water, in a boiling flask, add 10 ml of dilute hydrochloric acid (3%) and 70 ml of water, mix, reflux for about three hours and cool. Add 0.5 ml of the resulting solution to 5 ml of hot alkaline cupric tartrate TS. A copious red precipitate is produced.