



Specifications Monograph prepared by the meeting of the Joint FAO/WHO Expert Committee on Food Additives (JECFA), 84th meeting 2017

Fast Green FCF

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FAST GREEN FCF

Prepared at the 84th JECFA and published in JECFA Monograph 20 (2017) superseding specifications prepared at the 30th JECFA (1986), revised at the 59th JECFA (2002), published in the Combined Compendium of Food Additive Specifications, FAO JECFA Monographs 1 (2005) and corrected at the 69th JECFA (2008). An ADI of 0-25 mg/kg bw was established at the 84th JECFA (2017).

SYNONYMS

INS No. 143, CI Food Green 3, CI (1975) No. 42053, FD&C Green No. 3

DEFINITION

Consists essentially of disodium 3-[*N*-ethyl-*N*-[4-[4-[*N*-ethyl-*N*-(3- sulfobenzyl)amino]phenyl](4-hydroxy-2-sulfophenyl)methylene]-2,5-cyclohexadien-1-ylidene]ammoniomethyl]benzenesulfonate and its isomers together with subsidiary colouring matters, as well as sodium chloride and/or sodium sulfate as the principal uncoloured components. It is manufactured by condensing 2-formyl-5-hydroxybenzenesulfonic acid with a mixture of 3-[(*N*-ethyl-*N*-phenylamino)methyl]benzenesulfonic acid and its 2- and 4- isomers to form the leuco base precursor. Oxidation of the leuco base precursor with either chromium or manganese containing compounds produces the dye, which is purified and isolated as the disodium salt.

May be converted to the corresponding aluminium lake in which case only the requirements in the *General Specifications for Aluminium Lakes of Colouring Matters* apply.

Chemical names

Disodium 3-[*N*-ethyl-*N*-[4-[[4-[*N*-ethyl-*N*-(3-sulfobenzyl)amino]-phenyl](4-hydroxy-2-sulfophenyl)methylene]-2,5-cyclohexadien-1-ylidene]-ammoniomethyl]benzenesulfonate;

N-ethyl-*N*-[4[[4-ethyl[(3-sulfophenyl)-methyl]amino]phenyl](4-hydroxy-2-sulfophenyl)methylene]-2,5-cyclohexadien-1-ylidene]-3-sulfobenzenemethanaminium hydroxide; inner salt, disodium salt

Disodium;2-[[4-[ethyl-[(3-sulfonatophenyl)methyl]amino]-phenyl]-[4-[ethyl-[(3-sulfonatophenyl)methyl]azaniumylidene]-cyclohexa-2,5-dien-1-ylidene]methyl]-5-hydroxybenzene-sulfonate

C.A.S. number 2353-45-9

Chemical formula $C_{37}H_{34}N_2Na_2O_{10}S_3$

Structural formula

Formula weight 808.86

Assay Not less than 85% total colouring matters

DESCRIPTION Blue-green or red-brown powder or granules

FUNCTIONAL USES Colour

CHARACTERISTICS

IDENTIFICATION

Solubility (Vol. 4) Very soluble in water; slightly soluble in ethanol

<u>Spectrophotometry</u> Maximum wavelength approximately 624 nm

(Vol. 4) Determine the UV-visible absorption spectrum of the sample

solution dissolved in water.

PURITY

Loss on drying, chloride and sulfate as sodium salts Not more than 15% as total amount Determine chloride as sodium chloride, sulfate as sodium sulfate, and water content (loss on drying at 135°) as

described in Volume 4 (under "Specific Methods, Food

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(Vol. 4) Colours").

Water insoluble matter (Vol. 4)

Not more than 0.2%

Subsidiary

Not more than 6%

colouring matters

See description under TESTS

Organic

compounds other than colouring

Not more than 0.5%, sum of 2-, 3-, and 4-formylbenzenesulfonic

acids, sodium salts

matters

Not more than 0.3%, sum of 3- and 4-[N-ethyl-N-(4-

sulfophenyl)amino]methylbenzenesulfonic acids, disodium salts

Not more than 0.5% of 2-formyl-5-hydroxybenzenesulfonic acid,

sodium salt

See description under TESTS

Leuco base (Vol. 4)

Not more than 5.0%

Weigh accurately 130±5 mg sample and proceed as directed under *Leuco Base in Sulfonated Triarylmethane Colours* (Vol. 4)

Absorptivity (a) = $156 L/(g \cdot cm)$ at 624 nm

Ratio = 0.971

<u>Unsulfonated primary</u> <u>aromatic amines</u> (Vol. 4) Not more than 0.01% calculated as aniline

Ether extractable matter (Vol. 4)

Not more than 0.2%

Lead (Vol. 4)

Not more than 2 mg/kg

Determine using a method appropriate to the specified level. The selection of sample size and method of sample preparation may be based on the principles of the method described in Volume 4

(under "General Methods, Metallic Impurities").

Chromium (Vol. 4)

Not more than 50 mg/kg

Determine using a method appropriate to the specified level.

The selection of sample size and method of sample

preparation may be based on the principles of the method described in Volume 4 (under "General Methods, Metallic

Impurities").

Manganese (Vol. 4)

Not more than 100 mg/kg

Determine using a method appropriate to the specified level.

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The selection of sample size and method of sample preparation may be based on the principles of the method described in Volume 4 (under "General Methods, Metallic Impurities").

TESTS

PURITY TESTS

Subsidiary colouring matters (Vol. 4)

Determine subsidiary colouring matters content by reversedphase HPLC (Vol. 4) using the following conditions:

- Column: C18 (150 mm x 2.1 mm i.d., 5 μm particle size)
- Eluent A: 0.05 M ammonium acetate in water
- Eluent B: 0.05 M ammonium acetate in methanol
- Injection volume: 2 µlColumn temperature: 25°
- Detector: UV-visible/PDA at 624 nm
- Flow rate: 0.25 mL/min

Gradient:

Elution	Eluent	Eluent B
time (min)	A (%)	(%)
0	100	0
8	63	37
16	55	45
33.5	49	51
48.5	0	100
48.6	100	0
60	100	0

Standards:

- Subsidiary colouring matters synthesized materials
- Fast Green FCF (C.A.S. No. 2353-45-9) TCI, Cat. No. F0146 or equivalent (use if subsidiary colouring matter standards are not available)

Sample preparation

Weigh accurately 500±5 mg sample and dissolve in 100 mL of water. Dilute the solution, if required, to separate subsidiary colours from the primary colour component.

Calculations

Construct the relevant standard curves. Integrate all peaks of the chromatograph obtained at 624 nm. If Fast Green FCF is used as the standard, calculate the ratio of the sum of all peaks not corresponding to Fast Green FCF to the sum of all peaks.

Organic compounds other than colouring matters (Vol. 4) Determine organic compounds other than colouring matters content by reversed-phase HPLC (Vol. 4) using the above conditions for subsidiary colouring matters except:

Detector: UV-visible/PDA at 246 nm

Standards:

- 2-Formylbenzenesulfonic acid, sodium salt (C.A.S. No. 1008-72-6) Sigma-Aldrich, Cat. No. 12050 or equivalent (use for quantitating the 2-, 3-, and 4- isomers)
- 3-[[N-ethyl-*N*-(4-sulfophenyl)amino]methyl]benzenesulfonic acid, calcium salt (C.A.S. No. 5363-53-1, acid form) Wako, Cat. No. 031-23071 or equivalent (use for quantitating the 3- and 4-isomers)
- 2-formyl-5-hydroxybenzenesulfonic acid, sodium salt (C.A.S. Nos. 106086-27-5, acid form; 119557-97-0, sodium salt) Wako, Cat. No. 191-17231 or equivalent

Sample preparation

Weigh accurately 500±5 mg sample and dissolve in 100 mL of water.

Calculations

Construct the relevant standard curves. Calculate the sum of 2-, 3-, and 4-formylbenzenesulfonic acids as their sodium salts, the sum of 3- and 4-[[*N*-ethyl-*N*-(4-sulfophenyl)amino]-methylbenzenesulfonic acids as their disodium salts, and 2-formyl-5-hydroxybenzenesulfonic acid as its sodium salt.

METHOD OF ASSAY (Vol. 4)

Determine total colouring matters content by spectrophotometry using Procedure 1 in Volume 4 (under "Specific Methods, Food Colours") and an appropriate solvent.

Using 0.04 M aqueous ammonium acetate as the solvent: absorptivity (a) = $156 \text{ L/(g\cdot cm)}$ and wavelength of maximum absorbance = 624 nm.