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Food and Agriculture  
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Продовольственная и  
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Organización de las  
Naciones Unidas para la  
Alimentación y la Agricultura

منظمة  
الأغذية والزراعة  
للأمم المتحدة

# FAO REGIONAL CONFERENCE FOR THE NEAR EAST

## Thirty-third Session

Rome, Italy, 9-13 May 2016

## Provisional Timetable

### I. SENIOR OFFICERS MEETING

9 - 11 May 2016

(Afternoon: 12.00 – 19.00 hours)

Agenda Item	Item No.	Document No.
<b>Monday, 9 May 2016</b>		
12:00 hrs - Opening of the Senior Officers Meeting		
- ADG/RR Welcome		
- Appointment of the Rapporteur	1	
- Adoption of the Agenda and Timetable	2	NERC/16/1/Rev.3 NERC/16/INF/2/Rev.2
- Livestock Contribution to Food Security in the Near East and North Africa Region	8	NERC/16/4/Rev.2

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	- Fisheries and Aquaculture: Application of FAO's Blue Growth Initiative	9	NERC/16/5
16:00 hrs	- Small-scale Farmers and Women Empowerment in the Near East and North Africa Region	10	NERC/16/6
	- Summary of the Progress made in the Implementation of the Recommendations of the 32nd Session of the Regional Conference for the Near East		NERC/16/INF/5

**Tuesday, 10 May 2016**

09:00 hrs	- Results and Priorities for FAO in the Near East and North Africa Region	12	NERC/16/2/Rev.1
	- Summary of the Recommendations of Regional Commissions and Major Meetings in the Near East on i) Policy and Regulatory Matters and ii) Programme and Budget Matters		NERC/16/INF/6
14:00 hrs	- Decentralized Offices Network	13	NERC/16/3/Rev.1
	- Multi –year Programme of Work for the Regional Conference for the Near East	14	NERC/16/7/Rev.1
	- Update on the Committee on World Food Security (CFS)	11	NERC/16/8/Rev.1

**Wednesday, 11 May 2016**

09:00 hrs	- Side Event		
	- Presentation on the Road to Marrakesh/COP22		
14:00 hrs	- Side Event		
	- Any other matters	15	
	- Review and discussion of the Report of the Senior Officers Meeting		
	- Closure of the Senior Officers Meeting		

## II. MINISTERIAL MEETING

12 - 13 May 2016

Agenda Item	Item No.	Document No.
<b><u>Thursday, 12 May 2016</u></b>		
09:00 hrs - Inaugural Ceremony		
- Statement by the FAO Director-General	3	NERC/16/INF/4
- Statement by the Independent Chairperson of the FAO Council	4	NERC/16/INF/13
- Statement by Chairperson of the 33 <sup>rd</sup> Session of the Regional Conference for the Near East	5	NERC/16/INF/12
- Statement by the Chairperson of the CFS	6	NERC/16/INF/14
- Statement by the Spokesperson of the Civil Society Consultation	7	NERC/16/INF/15
- Prioritization of Country and Regional Needs: <i>Statements by Heads of Delegations</i>	16	
14:00 hrs - Review and discussion of the draft Report of the Regional Conference to be submitted to the Plenary Session		
<b><u>Friday, 13 May 2016</u></b>		
9:00 hrs - Review and discussion of the draft Report of the Regional Conference to be submitted to the Plenary Session (Cont.)		
11:00 hrs - Date and place of the 34 <sup>th</sup> Session of the Regional Conference for the Near East	17	
- Election of Chairperson and Vice Chairpersons of the 34 <sup>th</sup> Session of the Regional Conference for the Near East	18	
- Adoption of the Report of the 33 <sup>rd</sup> Session of the Regional Conference for the Near East		
- Remarks and Closing of the Conference:		
<ul style="list-style-type: none"> <li>• Near East Group - Chair</li> <li>• Newly Elected Chair - 34<sup>th</sup> Regional Conference for the Near East</li> <li>• DG or his Representative</li> </ul>		

