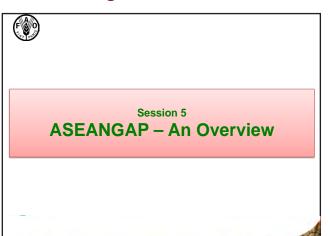
Annex 6 Training slides on ASEANGAP – An overview





Purpose of module

- To introduce ASEANGAP
- Give the background and purpose of **ASEANGAP**
- To understand the scope of ASEANGAP
- · To understand the overall structure of the ASEANGAP and its module



Contents of the module

- ASEANGAP it purpose, basis and scope
- Structure of ASEANGAP
- Elements of each module in ASEANGAP
- Alignment of national GAP in the ASEAN region with ASEANGAP





ASEANGAP

- ASEAN GAP is voluntary standard for ASEAN countries on production of fresh fruits & vegetables adopted in 2006
- · ASEAN GAP regulates the procedures of planting, care, harvesting & post harvest include packaging but does not regulate for sprouts and fresh cut produce.
- ASEAN GAP only applies for production processes & not used to certify for organic or GMO products.



Purpose of ASEANGAP

- Facilitate harmonization of national GAP programmes in the ASEAN region
- Facilitate trade regionally & internationally
- Enhance safety & quality of fruits & vegetables for consumers
- Enhance suitability of the environment in the ASEAN region
- Protect health, safety & welfare of



(V) ASEANGAP is based on....

Criteria and experiences of national GAP implementation in

- Malaysia
- Philippines
- Singapore
- Thailand



(ASEANGAP

- ASEANGAP outcome of "Quality Assurance Systems for ASEAN Fruits and Vegetables (QASAFV) Project, 2004 implemented during phase III of the ASEAN - Australia Economic Cooperation Programme (AAECP)
- Also established the ASEANGAP task force to guide final stages of drafting



Scope of ASEANGAP

- Scope covers the production, harvesting and postharvest handling of fresh fruits and vegetables on farm and postharvest handling in locations where produce is packed for sale.
- Products that present a high risk to food safety, such as sprouts and fresh cut products are not covered in the scope of ASEANGAP



Structure

Four modules

- · Food safety module
- · Environmental management module
- · Worker health, safety & welfare module
- Produce Quality module

Each module has sections



Elements – Food Safety Module

- · Site history and management
- Planting material
- · Fertilizer & soil additives

- Water
- Chemicals agro & non agro
- · Harvesting & handling produce
- Traceability
- Training
- · Documents & records
- Review of practices



Elements – Environmental Management Module

- Site history and management
- Planting material
- Soil & substrates
- · Fertilizer & soil additivies
- Chemicals agro and non agro
- · Harvest & handling produce
- Waste & energy efficiency
- Biodiversity
- Air
- Training
- Documents & records
- Review of Practices



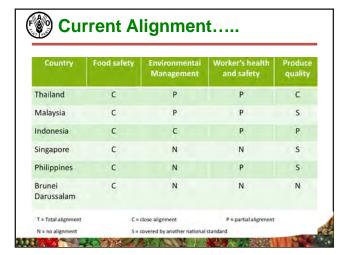
Elements – Worker Health, safety & Welfare Module

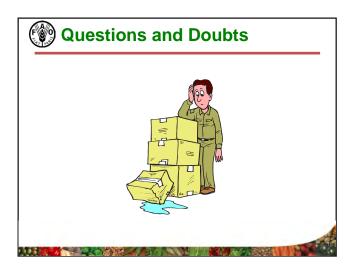
- Chemicals (agrochemicals)
- · Harvesting & produce handling
 - Personal hygiene
 - Working conditions
 - Worker welfare
 - Training
- · Documents & records
- Review of practices



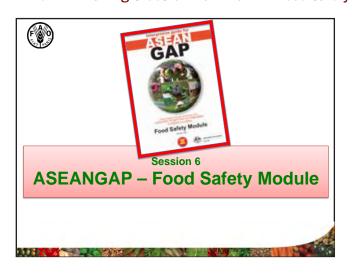
Elements - Produce Quality Module....1

- · Quality plan
- · Planting material
- · Fertilizer & soil additives
- Water
- Chemicals (agrochemicals)
- · Harvesting & handling produce Harvesting; handling; storage & transport;
- Traceability & recall
- Training
- · Documents & records
- · Review of practices





Training slides on ASEANGAP - Food safety module Annex 7





Purpose of module

- To understand in the requirements of the food safety module of the ASEANGAP and detail of each element
- · To understand the hazards and risk assessment related to various elements of the food safety module
- To be able to conduct hazard assessment
- To understand various good agricultural practices (GAP) that help minimize hazards



Contents of the module

- Documents needed
- Various types of hazards
- · Elements of food safety module
- Activity on hazard assessment related to various elements of food safety module
- Detailed GAP practices covered under each element of the food safety module



Documents Needed

- Interpretative Guide for ASEANGAP Food Safety Module
- Recommended International Code of Practice: Codex General Principles of Food Hygiene (CAC/RCP 1 – 1969)
- Code of Hygienic Practice for Fresh fruits and vegetables (CAC/RCP 53 – 2003)



Food Safety hazards

- A food safety hazard is any chemical, biological, or physical agent or condition/property in the fruits and vegetables that can become an unacceptable health risk to consumers when consuming the fruit and vegetable as intended.
- Food Safety hazards are of 3 types
 - > Chemical
 - ➤ Biological
 - > Physical



Chemical Hazards

- Agrochemical residues in produce exceeding maximum residue limits (MRL),
- Non-agrochemical contaminants for example, fuels, lubricants and sanitisers,
- · Heavy metals exceeding maximum levels (ML),
- Naturally occurring plant toxins, and
- Allergenic agents



🕪 Biological Hazards

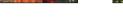
- Bacteria
- Viruses
- ✓ Salmonella species
- √ Hepatitis A virus
- ✓ Escherichia coli (E. coli) ✓ Norwalk virus
- √ Shigella species
- and Norwalk-like
- ✓ Listeria monocytogenes

- Parasites
- Fungi
- √ Cryptosporidium
- ✓ Penicillium
- √ Cyclospora
- √ Fusarium

√ Giardia

√ rhizopus







- Contamination of fresh fruits & vegetables can occur direct or indirect with contact of produce with hazards from soil, water, people, chemical, equipment, fertilizer, soil additives etc.
- · Controlling food safety hazards (chemical, biological and physical hazards) across all practices during production, harvesting and postharvest is important to minimize and control unacceptable health risk to consumers and to gain market access



items

Elements – Food Safety Module 1/2

- Site history and management
- · Planting material
- · Fertilizer & soil additives

Physical Hazards

Can be foreign objects from

metal, plastic, paint flakes

Physical hazards are foreign objects that

can cause illness or injury to consumers

harvesting and postharvest handling

Contamination can occur during production,

✓ environment – soil, stone, sticks, weed seeds

✓ equipment, container, structure – glass, wood,

√ human handling – jewelry, hair clips, personal

√ Packaging material – foil, cardboard, paper

- Water
- Chemicals agro & non agro





Selements – Food Safety Module 2/2

- Harvesting & handling produce
- Traceability
- Training
- · Documents & records
- Review of practices



Activity - Food Safety Module

- Make groups of three or four
- Distribute sections (elements) among groups
- List food safety hazards possible in each section and identify the good agricultural practices that can help control and minimize it
- Present to the other groups and open for discussion



Sample Activity - Example of Hazards and GAP to minimize hazards

Biological - Clostridium perfringens (bacteria)

- Ensure the site is free from this bacterial contamination, if not treat the soil, treatment to be recommended by technical expert, records of action kept; check effect of remedial action; location recorded
- Not to use untreated organic material as fertilizer
- Select source, testing and treatment of water free from hazards - potable
- · Ensure personal hygiene esp. at harvesting & post harvesting
- Proper cleaning and sanitation of harvesting equipment, crates, tables and any other incontact surfaces
- Proper waste collection and disposal to ensure no contamination to produce



Food Safety Module.....1

- Site history and management Risk evaluated, take remedial actions & monitor & Records
- Planting material maybe produced on farm or purchased - records, variety selection
- Fertilizers and soil additives Risk evaluated, minimize it, selection, use of untreated organic material restricted if pose risk, details of purchase, equipment maintenance, design & construction of chemical storage, application details
- Water Risk evaluated, testing, treatment records



Social Safety Module.....2

- Agrochemicals trained personnel, technical competency of advisor, Integrated Pest Management, purchase of chemicals & records, use approved chemicals, know MRLs, mixing of chemicals, application, with holding period, equipment maintenance & washing, selection, storage, container, expiry, application & record, testing for residue
- Other non agricultural chemicals handled, stored and disposed to minimize risk of contaminating



Food Safety Module.....3

Harvesting and handling produce

- Equipment, containers and materials material not to contaminate, identified for use, maintenance, storage, fit for use, no direct contact with soil
- ✓ Building and structure constructed and maintained to minimize risk, designated space for farm machinery, sewage, waste disposal and drainage constructed to minimize contamination, covered lights and breakage control, barrier to minimize physical hazards



Food Safety Module....4

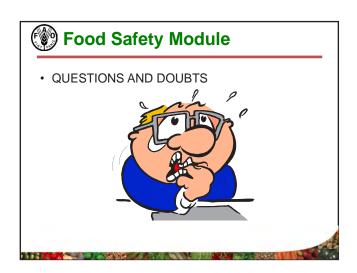
· Harvesting and handling produce

- ✓ Cleaning and Sanitation packaging, handling & storage area & equipment identified & instructions for cleaning & sanitizing required
- Animal & pest control domestic & farm animals excluded from production site, pest control, baits & traps used and location recorded
- ✓ Personal hygiene training, written instructions, toilet and hand washing facility available
- ✓ Produce treatment chemical care, water quality
- ✓ Storage & transport off soil, pallet hygiene, transport hygiene, not transported with non food

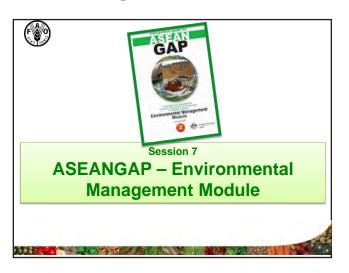


Second Safety Module.....5

- · Traceability and recall site identified and coded, packed containers marked and identified to trace, record of destination, potentially contaminated produce isolated or recalled, investigated and corrective actions taken
- Training knowledge of their responsibilities and impact of GAP
- Documentation & records current & 2 years
- Review of Practices once a year, complaints



Annex 8 Training slides on ASEANGAP - Environmental management module





Purpose of module

- To understand the requirements of the environmental management module of the ASEANGAP
- To understand the hazards and risk assessment related to various elements of the environmental management module
- To understand various good agricultural practices (GAP) that help control these hazards



Contents of the module

- Environmental hazards category and types
- Steps for controlling environmental hazards
- Elements of environmental management module
- Activity on hazard assessment related to various elements of environmental management module – and identifying GAPs to control the hazards
- Detailed GAP practices covered under each element of environmental management module



Environment Hazards

- Environment hazards are adverse impacts that occur to the environment on and off site as a result from production, harvesting and postharvesting handling of fruits & vegetables.
- Good agricultural practices can prevent or minimize the negative impact of farm activities on environment.



Category of Environmental Hazards

- Land & soil soil erosion, poor soil structure, salinity, soil acidity & alkalinity, sodicity
- Water depletion of water, poor water quality
- Chemicals contamination of environment, spray drift
- Nutrients degradation of soil and water



Category of Environmental Hazards

- Biodiversity loss of biodiversity
- Waste degradation of soil, water & air, depletion of natural resources
- Air dust, smoke, green house gases, noise
- Energy depletion of natural resources



Controlling Environmental Hazards - Steps

- · Identify hazard
- Assess risk
- Control the hazard
- Monitor and review hazards



Elements – Environmental Management Module (13)

- Site history and management
- Planting material
- Soil & substrates
- Fertilizer & soil additives
- Water
- Chemicals agriculture and non agriculture



Elements – Environmental Management Module

- Harvesting & handling produce
- Waste & energy efficiency
- Biodiversity
- Air
- Training
- Documents & records
- Review of Practices



Elements – Environmental Management Module...1

- Keep the same group
- Distribute sections among groups
- List environmental hazards possible for each element, its impact of these on the environment and identify the GAPs that can help control and minimize these
- Present to the other groups & open for discussion





Activity – Environmental Management Module....2

Distribution of category for environmental hazard assessment

- ➤ Group A Land and soil
- ➤ Group B Water
- ➤ Group C Chemicals
- ➤ Group D Air

Refer to Interpretive guide to identify good agricultural practices for each identified hazard



Sample of activity

Environmental Hazard: Chemical Spray Drift

- Check the weather forecast. Spray only when the wind is light (between 2 to 11 km/h). Avoid spraying on hot days (greater than 30°C) and very dry days (less than 40% relative humidity).
- Select the right combination of spray unit, nozzle type and size and pressure.
- When spraying near an environmentally sensitive area (flora or fauna) allow a buffer distance between the area sprayed and the sensitive area.
- When using a boom sprayer, keep the boom height as low as possible.
- Erect or plant barriers to catch possible spray drift and establish buffer zones



Elements – Environmental Management Module

- Site history and management Risk evaluated, take remedial actions & detailed property map
- Planting material selection to minimize chemical use and nutrient runoff, disease resistant, compatible
- Soil & substrates suitable production practices, crop rotation, justified use of soil fumigants etc.
- Fertilizers & soil additives competent authority recommendation, area/facility for storage, mixing and loading to minimize risk, equipment maintenance, application records



Elements – Environmental Management Module

- Water basis crop water requirement, efficient system, checked, irrigation records, water collection, storage & use as per regulatory requirements, quality & treatment, waste and drainage water managed or treated to minimize risk
- Chemicals (Agro) trained handlers, competent advisor, control pest, integrated pest management, licensed supplier, approved, rotated use, appropriate use and handling, disposal, equipment used & maintained, storage, expiry, application recorded



Elements – Environmental Management Module

- Harvesting & handling produce application, storage & disposal of chemicals used in postharvest - same care
- Waste and energy efficiency waste management plan documented, consumption reviewed, machine & equipment maintained for operational efficiency
- · Biodiversity comply with regulations, conserve native plants & animal species, control feral animals & environmental pests



Elements – Environmental Management Module

- Air offensive odour, smoke, dust & noise from production kept to minimum
- Training knowledge in areas of their responsibility related to impact on environment and GAP to control them, records kept
- Documents & records records for min 2 years, obsolete documents removed,
- Review of practices review at least once a year, take corrective actions to correct deficiency, record kept of review and corrective action taken, actions on complaints

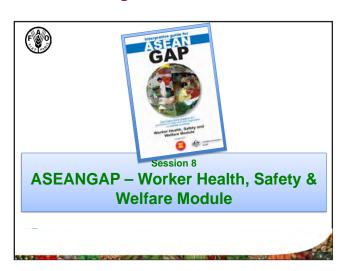


Elements – Environmental Management Module

QUESTIONS AND DOUBTS



Annex 9 Training slides on ASEANGAP - Worker health, safety and welfare module





Purpose of module

- To understand the requirements of the worker health, safety and welfare module of the ASEANGAP
- · To understand the issues related to worker health, safety and welfare
- To understand various good agricultural practices (GAP) that help minimize these issues



Contents of the module

- · Hazards various types and causes
- Steps for controlling the risks of hazards to workers health, safety and welfare
- Elements of the workers health, safety and welfare module
- Activity on hazard assessment related to various elements of the workers health, safety and welfare module

 Detailed GAP practices covered under each element of the workers health, safety and welfare module



Hazards Related to Worker Health, Safety & Welfare

- · Every year, number of persons die or are injured in farm accidents
- Injury and illness are large cost to the health and well being of farmers and workers.
- Accidents are preventable and as a first step it is important for farmer to be aware of hazards to health, safety and welfare
- Every one on the farm has responsibilities for reducing the risk of illness and injury associated with farm works such as land preparation, tiller, chemicals /fertilizers application, harvesting and post-harvesting processes



Types of Hazards & Causes

- Mechanical moving parts of machine, equipment, vehicles, working at heights, heavy manual lifting
- Chemical inappropriate storage, handling, and application
- Biological contamination from water, equipment, containers, material, produce, facility and from pests & animals
- Electrical Overhead power lines, faulty equipment, improper joints, sockets



Types of Hazards & Cause

- Solar radiations excessive exposure to heat and sun
- Noise loud machinery, equipment and vehicle
- Stress and fatigue long and continuous working hours
- Welfare exploitation of age, gender and race



Steps to manage risks of hazards to workers health, safety & welfare

- Identify the hazards What can happen to worker's health, safety and welfare if something goes wrong?
- Assess the risk What is the likelihood and consequence of the hazard occurring?
- Control the hazard What GAPs are required to prevent or minimise the risk of injury/illness?
- Monitor and review hazards Are the GAPs working and have there been any changes that introduce new hazards?



Elements – Worker Health, safety & Welfare Module

- Chemicals (agrochemicals)
- Working conditions
- Worker welfare
- Training
- Documents & records
- Review of practices



Activity - Worker Health, safety & Welfare Module....1

- · Keep the same group
- Distribute types of hazards to groups
- List worker health, safety & welfare issues/ hazards possible in each element/section, identify its impact on the worker and identify the good agricultural practices that can help control and minimize it
- Present it to the other groups and open for discussion



Activity - Worker Health, safety & Welfare Module....2

Distribution of type of hazard

- Group A Mechanical & Chemical
- Group B Biological and Electrical
- Group C Solar radiation and Noise
- Group D Stress & Fatigue and Welfare

Refer to Interpretive guide to identify good agricultural practices for each identified hazard



Sample of activity

Hazard: Biological from animal and pest

- Use baits and traps to control rodents.
- Use barriers and other deterrents to prevent birds from roosting above work areas and where packing containers & materials are stored.
- · Regularly dispose of waste from areas where produce is packed, handled and stored.
- Store containers and materials off the ground or floor and keep them dry, ventilated and covered.



Worker Health, safety & Welfare Module

- Chemicals (agro) authorized knowledgeable handler, storage, containers, Material Safety Data Sheet (MSDS), first aid, emergency handling instructions, workers handling chemicals have protective gear, access to chemical application sites restricted, use warning signs
- Harvesting & produce handling
 - Personal hygiene trained, instruction, toilets & washing facility available, medical & health cover, minimize animal & vermin with infectious disease
 - Working conditions suitable, equipment guarded, safe handling practices

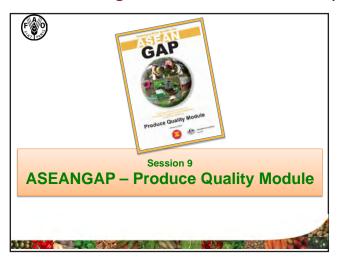


Worker Health, safety & Welfare Module

- Harvesting & produce handling
 - Worker welfare suitable living if provided, minimum working age as per regulations (15)
 - Training informed on risks on farm, competent to perform responsibility
- Documents & records obsolete documents removed, records for minimum 2 years
- Review of practices review at least once a year, take corrective actions to correct deficiency, record of review & corrective action taken, actions on complaints related to worker health, safety & welfare



Annex 10 Training slides on ASEANGAP - Produce quality module





Purpose of module

- To understand the requirements of produce quality module of the ASEANGAP
- · To understand the issues related to produce quality
- To understand various good agricultural practices (GAP) that help minimize these issues



Contents of the module

- Various kinds of produce quality issues
- Quality hazards and quality losses
- Elements of produce quality module
- · Activity on issues related to various elements of produce quality module
- Detailed GAP practices covered under each element of produce quality module



Quality issues

What does the customer/consumer want when purchasing fresh produce:

- · free from injury, spoilage, blemish, pests
- neither over ripe nor under ripe
- · free from excessive dirt, chemical residues, foreign matter
- Typical odour and taste
- Free from quarantine pests



Produce Quality Hazards

Quality hazards – any characteristic that prevents produce from meeting requirements of customer and/or regulations.

There are three types of quality characteristics

- >external appearance,
- ➤internal quality, and
- >hidden quality.



Produce Quality Losses

Produce quality can be lost at any step during:

- production
- harvesting and
- post-harvesting



Quality loss during production

Losses to:

- External characteristics colour, shape, size: affected by practices that impact on plant growth and crop load such as water/nutrition management, pruning/thinning; disease infection, pest damage and mechanical injuries such as wind rub.
- Internal characteristics fragrance, taste, shelf life, nutritional value: reduced by water stress, inadequate plant nutrition and excessive crop loads.



(Quality loss at harvest

Losses due to:

- Maturity of produce when to harvest, shelf life also affected
- Type of produce stem, leaves, flower, fruits (partially & fully developed) roots & tuber



Quality loss during postharvest Mandling !

- Losses due to :
 - Accelerating ageing (senescence)
 - Water loss
 - Mechanical injury during handling, storage & transport
 - > Physiological disorder
 - Disease/ infection
 - > growth and development
- What practices will help maintain quality??



Elements – Produce Quality Module (10 elements)

- Quality plan
- · Planting material
- Fertilizer & soil additives
- Water
- Chemicals (agrochemicals)



Elements – Produce Quality Module

- · Harvesting & handling produce harvesting; handling produce; storage & transport;
- Traceability & recall
- Training
- · Documents & records
- Review of practices



Activity - Produce Quality Module ...1

- Keep the same group
- Distribute produce quality issues among groups
- List Produce Quality issues possible in each element/section and identify the good agricultural practices that can help control and minimize these
- · Present to the other groups and open for discussion





Activity - Produce Quality Module..2

Distribution of Produce Quality issues

- Group A During production
- Group B During harvest
- Group C Post harvest 1 (Aging and water Loss)
- Group D Post harvest 2 (mechanical injury and Growth & Development)

Refer to Interpretive guide to identify good agricultural practices for each identified issue



Sample of activity

 Interpretive Guide for produce Quality Module - Page 33



Elements – Produce Quality Module

- Quality plan practices to control produce quality during production, harvesting & postharvest handling identified in QP
- Planting material selection, if purchased plant health certificate
- Fertilizer & soil additives as recommendations from competent authority, equipment maintenance, facility for composting fit to prevent contamination risk, application details recorded



Elements – Produce Quality Module

- Water based on crop water requirement, availability, soil moisture levels
- · Chemicals (agrochemicals) competent for responsibility, appropriate use, IPM, approved chemicals, rotation, appropriate use, storage & handling, equipment used maintained, application recorded



Elements – Produce Quality Module

Harvesting & handling produce

Harvesting - maturity index, technique, suitable & clean equipment, tools & containers, liners, covered. time of harvest, remove from field, places in shade, avoid mechanical damage in stacking & transport

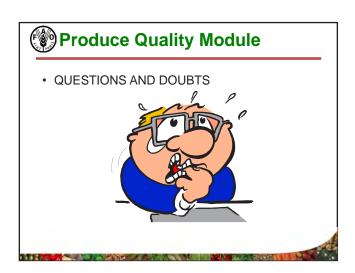
handling produce – equipment construction, cleaning, prevent pest, appropriate treatment, used water quality, keep in covered area, off soil/floor, grade as per customer requirement, protect, cooling

storage & transport - at lowest suitable temperature, transport covered and appropriate temperature, clean

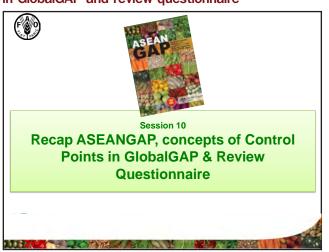


Elements – Produce Quality Module

- Traceability & recall identify each site with code/name, code available on all records, packed containers marked with code, record of supply & destination of each consignment
- Training competent for responsibility
- Documents & records records for 2 years, obsolete documents replace & removed
- **Review of practices** once a year & take action to correct deficiencies, record review & corrective action taken, actions to resolve complaints taken and recorded.



Annex 11 Training slides on Recap of ASEANGAP, concept of control points in GlobalGAP and review questionnaire





Purpose of module

- To recap the scope, structure and requirements of ASEANGAP
- To understand the concepts of control points in GlobalGAP
- To understand involvement of various. elements in the modules of **ASEANGAP**



Contents of the module

- Recap of scope, structure and contents of ASEANGAP
- Recap of modules of ASEANGAP
- Control point concept of GlobalGAP



Scope of ASEANGAP

- Scope covers the production, harvesting and postharvest handling of fresh fruits and vegetables on farm and postharvest handling in locations where produce is packed for sale.
- Products that present a high risk to food safety, such as sprouts and fresh cut products are not covered in the scope of ASEANGAP



Structure

Four modules

- · Food safety module
- Environmental management module
- Worker health, safety & welfare module
- Produce Quality module

Each module has various elements



(Food Safety Module

- Site history and management
- Planting material
 Traceability
- Fertilizer & soil additives
- Water
- Chemicals agro
 Review of & non agro
- Harvesting & handling produce
- Training
- Documents & records
- practices

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Environmental Management Module

- · Site history and management
- Planting material
- Soil & substrates
- Fertilizer & soil additives
- Water
- · Chemicals agro and non agro

- Harvest & handling produce
- Waste & energy efficiency
- Biodiversity
- Air
- Training
- Documents & records
- Review of Practices



Worker health, safety & welfare module

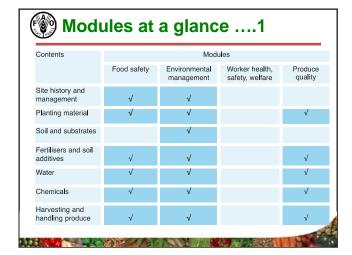
- Chemicals (agrochemicals)
- Harvesting & produce handling
 - -Personal hygiene
 - -Working conditions
 - -Worker welfare
 - -Training
- · Documents & records
- · Review of practices

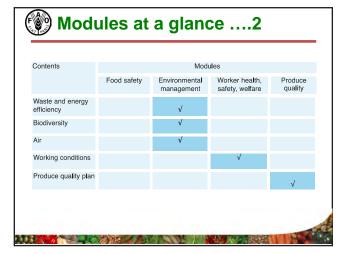


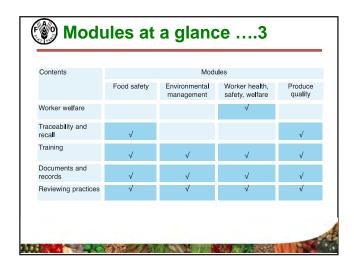
Produce Quality Module

- Quality plan
- · Planting material
- · Fertilizer & soil additives
- Water
- Chemicals (agrochemicals)

- Harvesting & handling produce
 - -Harvesting:
 - -handling produce;
 - -storage & transport;
- Traceability & recall
- Training
- Documents & records
- Review of practices







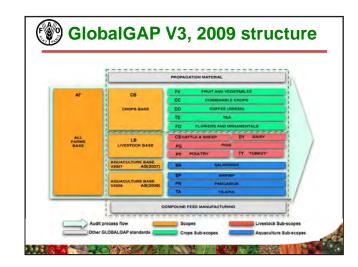


Questionnaire

- · Individual activity
- Kindly complete the questionnaire handed over

· Feedback and discussions on the feedback







All Farm Based

- Record Keeping & Internal Self assessment/Internal Inspection
- · Site history & Site management
- · Worker health, Safety & Welfare
- Waste & pollution Management, Recycling & re-use
- Environment & Conservation
- · Complaints
- Traceability
- · Visitor Safety



(Crop Based Requirements

- Traceability
- · Propagation material
- Site history and site management
- Soil management
- Fertilizer use
- Irrigation/fertigation
- Integrated pest management
- Plant protection products



Fruits and Vegetables

- Propagation material
- Soil and substrate management
- Irrigation/fertigation
- Harvesting
- Produce handling



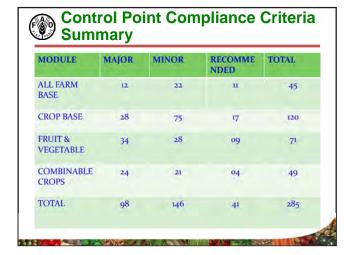
Elements of GlobalGAP Standard

- System rules referred as General Regulations (GR)
- GlobalGAP requirements referred to as Control Points and Compliance Criteria (CPCC)
- Inspection documents referred to as Checklists
- National GAP requirements referred to as Approved National Interpretation Guidelines
- · Harmonization tools referred to as Benchmarking Cross Reference Checklist (BMCL) & other guidelines



Types of Control Points/criteria

- Major Musts 100% compliance is compulsory
- Minor Musts 95% compliance (excluding those elements which are not applicable)
- Recommendations No minimum percentage of compliance is required, but all elements are evaluated during the certification inspection.





Types of certification

- GlobalGAP Standard
 - -Option 1 Individual Producer
 - -Option 2 Group Certification
- Benchmarked Standard

- -Option 3 Individual Producer Certification
- -Option 4 Group Certification

