## Agenda Item 1

### Subject
Adoption of the Agenda

### Document
CX/NE 23/11/1

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### Subject
Keynote address: “Transformation of Food Systems for Sustainable Food for Better Health”

### Document
CX/NE 23/11/2

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### Subject
Matters arising from the Codex Alimentarius Commission and Codex subsidiary bodies

### Document
CX/NE 23/11/3

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### Subject
Alignment of regional standards

### Document
CX/NE 23/11/3

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### Subject
Proposed Draft Standard on Maamoul

#### Comments in response to CL 2023/64/NE

### Document
CX/NE 23/11/4

Add 1

Original language only

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### Subject
Food safety and quality in the region including current and emerging issues - country updates

### Document
CX/NE 23/11/5

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### Subject
Codex work relevant to the region

### Document
CX/NE 23/11/6

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### Subject
Implementation of the Codex Strategic Plan 2020-2025

### Document
CX/NE 23/11/7

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### Subject
Discussion paper on the development of a standard for halal products

#### Discussions at CCNE11 on the Discussion paper on the development of a standard for halal products

### Document
CX/NE 19/10/15

REPO/NE

(paragraphs 92-98)

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### Subject
Nomination of the Regional Coordinator

### Document
CX/NE 23/11/8

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### Subject
Other Business

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### Subject
Date and place of the next Session

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### Subject
Adoption of the Report