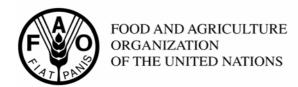
# codex alimentarius commission





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Agenda Item 3 (a)

CX/MMP 06/7/4 November 2005

# JOINT FAO/WHO FOOD STANDARDS PROGRAMME CODEX COMMITTEE ON MILK AND MILK PRODUCTS

**Seventh Session** 

Oueenstown, New Zealand, 27 March - 1 April 2006

DRAFT STANDARD FOR A BLEND OF EVAPORATED SKIMMED MILK AND VEGETABLE FAT; DRAFT STANDARD FOR A BLEND OF SKIMMED MILK AND VEGETABLE FAT; DRAFT STANDARD FOR A BLEND OF SWEETENED CONDENSED SKIMMED MILK AND VEGETABLE FAT; DRAFT REVISED STANDARD FOR CHEDDAR (C-1); DRAFT REVISED STANDARD FOR DANBO (C-3); AND DRAFT REVISED STANDARD FOR WHEY CHEESE

Comments at Step 6 submitted in response to CL 2004/28-MMP by Argentina, Australia, Canada, France, Japan, United States and Venezuela

- A) DRAFT STANDARD FOR A BLEND OF EVAPORATED SKIMMED MILK AND VEGETABLE FAT
- B) DRAFT STANDARD FOR A BLEND OF SKIMMED MILK AND VEGETABLE FAT
- C) DRAFT STANDARD FOR A BLEND OF SWEETENED CONDENSED SKIMMED MILK AND VEGETABLE FAT

## **ARGENTINA**

Argentina suggests deleting the word "Skimmed" from the title and "Desnatada (Descremada) from the Spanish version, as the above-mentioned standard also provides for part-skimmed products and this could cause misunderstanding.

# **AUSTRALIA**

Australia supports the finalisation of these standards without any further changes. Australia recommends that at the next meeting of the Codex Committee on Milk and Milk Products these draft standards should be moved for adoption by Codex Alimentarius Commission at Step 8.

# **CANADA**

Second paragraph of Section 7.2:

Canada would like to note that the final report of the 6<sup>th</sup> Session of the CCMMP (Alinorm 04/27/11) does not reflect the amendments to the draft report that were made during its adoption on April 30, 2004. During the adoption of the report, Canada requested that both the report and Annexes III, IV, V be amended to reflect the text, "...When required by the country of retail sale, the common name of the vegetable from which the fat or oil is derived shall be included in the name of the food or as a separate statement" to which the committee had agreed Although the Committee agreed, the final report did not reflect this agreed text.

Canada also raised this issue at the last CCFL session and was supported by Switzerland and Mexico. In response, the CCFL noted this issue in their report and requested the CCMMP to re-visit this paragraph for further clarification or amendment<sup>1</sup>.

## **FRANCE**

The French authorities support the advance of these standards to the next step. They emphasize the need to retain the section dealing with the names of products in its current state, as the provisions enable a clear distinction between the products covered by this standard and products exclusively made of milk and offer a degree of flexibility for the use of names recognised in national legislation.

## **UNITED STATES**

# Draft Standard for a Blend of Sweetened Condensed Milk and Vegetable Fat

# 3.4 Composition

The U.S. recommends removing the square brackets and that the minimum total fat level be set at 8%.

## **VENEZUELA**

Proposes the following title name for the document ANTEPROYECTO DE NORMA PARA UNA MEZCLA DE LECHE EVAPORADA DESCREMADA Y GRASA VEGETAL

[Changes applicable to Spanish only; no change to English]

Draft Standard for a Blend of Evaporated Skimmed Milk and Vegetable fat

TEXT REFERENCE	CURRENT WORDING:	PROPOSED WORDING:
Page 41	Mezcla de leche	Mezcla de leche descremada
Section 3.4 Composition	desnatada/descremada evaporada	evaporada y grasa vegetal.
[In English text: Section 3.3	adicionada y grasa vegetal.	[Changes applicable to Spanish
Composition]		only; no change to English]
Page 41	Mezcla de leche	Mezcla de leche semidescremada
Section 3.4 Composition	desnatada/descremada evaporada	/parcialmente evaporada y grasa
[In English text: Section 3.3	adicionada y grasa vegetal.	vegetal.
Composition]		[Changes applicable to Spanish
		only; no change to English]
Page 42	Mezcla de leche	Mezcla de leche descremada
Section 7.1	desnatada/descremada evaporada y	evaporada y grasa vegetal.
	grasa vegetal.	Mezcla de leche semidescremada
	Mezcla de leche	/parcialmente evaporada y grasa
	semidescremada/descremada	vegetal.
	evaporad y grasa vegetal	[Changes applicable to Spanish
		only; no change to English]
Page 43		Mezcla de leche semidescremada
Section 7.5 Advisory		/parcialmente evaporada y grasa
Statement		vegetal.
		[Changes applicable to Spanish
		only; no change to English.
		Appears to refer to the page header
		text and not the actual paragraph]

Proposes the following title name for the document ANTEPROYECTO DE NORMA PARA UNA MEZCLA EN POLVO DE LECHE DESCREMADA Y GRASA VEGETAL

[Changes applicable to Spanish only; no change to English]

ALINORM 05/28/22, Report of the 33<sup>rd</sup> Session of the CCFL, para 18.

TEXT REFERENCE	CURRENT WORDING:	PROPOSED WORDING:
Page 44	Blend of Skimmed Milk and	Blend of Powdered Skimmed Milk and
Section	Vegetable Fat in Powdered Form	Vegetable Fat.
3.3 Composition		A minimum total fat of 26% m/m is
_		recommended
Page 45	Blend of Partly Skimmed Milk	Blend of Powdered Partly Skimmed Milk
<b>Section3.3 Composition</b>	Powder and Vegetable Fat in	and Vegetable Fat.
	Powdered Form	
Page 45.	Firming Agents	Texture Regulators
Section 4. Additives		
Page 44	Blend of Skimmed Milk and	Blend of Powdered Skimmed Milk and
Section 7.1	Vegetable Fat in Powdered Form.	Vegetable Fat. It is recommended
	Blend of Partly Skimmed Milk	including the percentage of total fat in the
	Powder and Vegetable Fat in	labelling.
	Powdered Form	Blend of Powdered Partly Skimmed Milk
		and Vegetable Fat. It is recommended
		including the percentage of fat in the
		labelling.
Page 46		Include: "The product contains lecithin".
Section 7.5 Advisory		
Statement		

Proposes the following title name for the document PROPOSED DRAFT STANDARD FOR A BLEND OF SKIMMED CONDENSED SWEETENED MILK AND VEGETABLE FAT

It is recommended using the word "azucarada" as it is more specific than "edulcorada". [Changes applicable to Spanish only; no change to English]

TEXT REFERENCE	CURRENT WORDING:	PROPOSED WORDING:
Page 48	Blend of Sweetened Condensed	Blend of skimmed condensed
Section 3.3	Skimmed Milk and Vegetable Fat.	sweetened milk and vegetable fat.
Composition	Minimum total fat [7 - 8%] m/m	8% m/m is recommended.
	Blend of Sweetened Condensed Partly	Blend of partly skimmed condensed
	Skimmed Milk and Vegetable Fat.	sweetened milk and vegetable fat.
Page 50	Blend of Sweetened Condensed	Blend of skimmed condensed
Section 7.1	Skimmed Milk and Vegetable Fat.	sweetened milk and vegetable fat.
	Blend of Sweetened Condensed Partly	Blend of partly skimmed condensed
	Skimmed Milk and Vegetable Fat.	sweetened milk and vegetable fat.
Page 50	Section 7.5 Replace "Advertencia" with	Include. "The product contains
Section 7.5 Advisory	"Aviso", to be consistent with the other	lecithin".
Statement	documents.	
	[Changes applicable to Spanish only; no	
	change to English]	

# DRAFT REVISED STANDARD FOR CHEDDAR (C-1);

# **ARGENTINA**

# 3. ESSENTIAL COMPOSITION AND QUALITY FACTORS

# 3.1 RAW MATERIALS

Argentina suggests deleting the square brackets from the paragraph: "Safe and suitable enzymes to enhance the ripening process".

## 3.3 COMPOSITION

Argentina supports the reference level proposed for milkfat in dry matter; we suggest deleting the square brackets from the English version (it is worth pointing out that the square brackets do not appear in the Spanish version).

# **AUSTRALIA**

In Section 2 – Description, the previous reference to ripening enzymes should be retained, and therefore square brackets removed and the text in square brackets retained ("including the addition of ripening enhancing enzymes"). The use of ripening enzymes is an accepted international practice in cheese making.

In relation to the reference fat level, Australia supports the level of "48 to 60%" and therefore recommends that square brackets be removed.

With the above changes Australia supports the move of the Draft revised Standard for Cheddar (C-1) for adoption by Codex Alimentarius Commission at Step 8.

## **CANADA**

Canada supports the removal of square brackets both in Section 2 Description and Section 3.2 Permitted Ingredients regarding the addition of ripening enhancing enzymes. These enzymes are allowed in the current standard – Codex Stan C-1-1966 and there is no reason not to continue their usage.

## **FRANCE**

The French authorities wish to retain, in the labelling rules, mention of the country of manufacture for these two standards and for the other proposed draft standards for individual cheeses.

## **UNITED STATES**

# 2. Description

The U.S. recommends removing the square brackets from the second paragraph so the sentence reads as follows: "Alternate ripening conditions including the addition of ripening enhancing enzymes may be used, provided the cheese exhibits similar physical, biochemical and sensory properties as those achieved by the previously stated ripening procedure."

# 3.2 Permitted Ingredients

The U.S. recommends removing the square brackets so that "safe and suitable enzymes to enhance the ripening process" are included in the list of permitted ingredients.

# 3.3 Composition

The U.S. recommends removing the square brackets and that the reference level be set at 48% to 55%.

## VENEZUELA

TEXT REFERENCE	COMMENTS
Page 51	In the product description the ripening time has been reduced significantly
Section	compared with the Codex Standard in force, from 3 – 12 months to 5 weeks at a
2 Description	temperature of 7 – 15°C. The Venezuelan sub-committee asks what criterion was
	used to define the proposed cheese ripening procedure.
Page 51	The Venezuelan sub-committee does not agree with the use of corn, wheat and
Section 3.2	potato flours and starches in the product's manufacture, as it considers that this
<b>Permitted Ingredients</b>	affects the product's quality and identity.
Page 52	The Table is not clear. It is recommended defining the fat content in dry extract
Section 3.3	(m/m) and the corresponding minimum dry extract (m/m) content. Similarly, it is
Composition	recommended 48% or less, but providing that the fat is not replaced by another
	type of fat. Also, the phrase that refers to the Codex General Standard for the Use
	of Dairy Terms is not clear.

# DRAFT REVISED STANDARD FOR DANBO (C-3)

## **ARGENTINA**

# 3. ESSENTIAL COMPOSITION AND QUALITY FACTORS

## 3.2 PERMITTED INGREDIENTS

Argentina suggests deleting the square brackets from the paragraph: "Safe and suitable enzymes to enhance the ripening process".

## **AUSTRALIA**

In Section 2 – Description, the previous reference to ripening enzymes should be retained, and therefore square brackets removed and the text in square brackets retained ("including the addition of ripening enhancing enzymes"). The use of ripening enzymes is an accepted international practice in cheese making.

At the 6th meeting of CCMMP Australia strongly opposed the removal from Section 2 - Description of the derogation for (still) ripening cheeses intended for further processing. The previously last sentence of Section 2 should be re-introduced (i.e. "Danbo intended for further processing need not exhibit the same extend of ripening.") to align the draft revised standard with wording in Draft revised Standard for Cheddar (C-1).

Should the 7th meeting of CCMMP agree that the above sentence ("Danbo intended for further processing need not exhibit the same extend of ripening.") should not be part of Section 2 -Description of Draft revised Standard for Danbo (C-3), the removal of this sentence should not be seen as a horizontal issue affecting the other individual cheese standards that remain at Step 4.

With the above changes Australia supports the move of the Draft revised Standard for Danbo (C-3) for adoption by Codex Alimentarius Commission at Step 8.

# **CANADA**

Canada supports the removal of square brackets both in Section 2 Description and Section 3.2 Permitted Ingredients regarding the addition of ripening enhancing enzymes.

## **FRANCE**

The French authorities wish to retain, in the labelling rules, mention of the country of manufacture for these two standards and for the other proposed draft standards for individual cheeses

# **UNITED STATES**

# **Description**

The U.S. recommends removing the square brackets from the second paragraph so the sentence reads as follows: "Alternate ripening conditions including the addition of ripening enhancing enzymes may be used, provided the cheese exhibits similar physical, biochemical and sensory properties as those achieved by the previously stated ripening procedure."

# 3.2 Permitted Ingredients

The U.S. recommends removing the square brackets so that "safe and suitable enzymes to enhance the ripening process" are included in the list of permitted ingredients.

# **VENEZUELA**

TEXT REFERENCE	COMMENTS
Page 56	In the product description, 3 weeks at a temperature of $12 - 20^{\circ}$ C is given. The
Section	Venezuelan sub-committee asks what criterion was used to define the proposed
2 Description	cheese ripening procedure.
Page 56	The Venezuelan sub-committee does not agree with the use of corn, wheat and
Section 3.2	potato flours and starches in the product's manufacture, as it considers that this
<b>Permitted Ingredients</b>	affects the product's quality and identity.
Page 57	The Table is not clear. It is recommended defining the fat content in dry extract

Section 3.3	Section 3.3 Composition (m/m) and the corresponding minimum dry extract (m/m) content. Similar		(m/m) and the corresponding minimum dry extract (m/m) content. Similarly, it
			is recommended 45% or less, but providing that the fat is not replaced by
			another type of fat. Also, the phrase that refers to the Codex General Standard
			for the Use of Dairy Terms is not clear.
Page 58			There is no technical information about the use of Talc in this product.
Section	4	Food	
Additives			

# DRAFT REVISED STANDARD FOR WHEY CHEESE

## AUSTRALIA

Section 2 – Description, section 2.1, in relation to the ratio of casein/whey protein, Australia supports the current wording in square brackets that the ratio "shall exceed that of milk". Ratios such as 1 of even 0.8 may exclude some cheeses currently traded internationally. Therefore we recommend removing square brackets around the sentence "The ratio of whey protein to casein in the product obtained through the coagulation of whey shall exceed that of milk."

Australia supports the finalisation of this draft revised standard without any further changes. Australia recommends that at the next meeting of the Codex Committee on Milk and Milk Products this draft revised standard should be moved for adoption by Codex Alimentarius Commission at Step 8.

## **CANADA**

Canada supports removal of the square brackets in Section 2.1 Description. By stating that the whey protein to casein ratio shall exceed that of milk, this is consistent with Section 3.1 which allows raw materials that include whey as well as milk. This allows for a continuum of standards from cheese to whey cheese.

## **FRANCE**

At the sixth session of the CCMMP, the French authorities proposed adding to the description of these products a minimum ratio of whey proteins to casein greater than 1

The proposed draft standard at step 5 (Cf. ALINORM 04/27/11 Annex XXII) includes between square brackets the phrase relating to the ratio of whey proteins to casein.

Insofar as the Committee may have difficulties in reaching an agreement on an exact figure, the French authorities suggested adding the following text at the end of the sentence:

"the ratio of whey protein to case in in the product obtained by whey coagulation must be <u>significantly</u> higher than that of the milk".

## JAPAN

Section 2 (Description) 2.1: Last sentence of the second paragraph

We propose that the square brackets should be removed from the last sentence of the second paragraph of the Description section of the Proposed Draft Standard.

The ratio of whey protein to case in in the product obtained through the coagulation of whey shall exceed that of milk.

**Reason:** With respect to the subject of the ratio, the substantial flexibility should be assured.

Section 2(Description) 2.2: First sentence of the paragraph

We propose to add the following underlined words after "by heat evaporation of" and make several editorial changes.

"2.2 Whey Cheese obtained through the concentration of whey is produced by heat evaporation of, <u>or applying other techniques such as membrane techniques to, whey</u> or a mixture of whey and milk, cream or other raw materials of milk origin to a concentration enabling the final cheese to obtain a stable shape."

**Reason:** Because there are a variety of practical methods for the concentration to produce Whey Cheese in addition to heat evaporation, the wording of "or applying other techniques such as membrane techniques to whey" should be added.

# **UNITED STATES**

# 2. Scope

The U.S. recommends removing the square brackets from the last sentence of the second paragraph so that the sentence reads as follows: "The ratio of whey protein to casein in the product obtained through the coagulation of whey shall exceed that of milk."

# VENEZUELA

TEXT REFERENCE	COMMENTS
Page 136	The Composition Table listing the milkfat in dry matter content (m/m) and the
<b>Section 3.3 Composition</b>	corresponding minimum dry matter content (m/m), which are important for
	identifying the product, has not been included.