METHANOL

Prepared at the 28th JECFA (1984), published in FNP 31/2 (1984) and in FNP 52 (1992). Metals and arsenic specifications revised at the 63rd JECFA (2004). An ADI 'limited by GMP' was established at the 14th JECFA (1970)

SYNONYMS Carbinol

DEFINITION

Chemical names	Methanol, methyl alcohol	
C.A.S. number	67-56-1	
Chemical formula	CH₃OH	
Structural formula	H ₃ C—OH	
Formula weight	32.04	
Assay	Not less than 99.5%	
DESCRIPTION	Clear colourless, mobile liquid with a characteristic odour	
FUNCTIONAL USES Extraction solvent		

CHARACTERISTICS

IDENTIFICATION	
Solubility (Vol. 4)	Miscible with water, ether and ethanol
Specific gravity (Vol. 4)	0.792 - 0.795
Refractive index (Vol. 4)	n (20, D): 1.328 - 1.330
Boiling point (Vol. 4)	About 65°
PURITY	
Water (Vol. 4)	Not more than 0.1% (Karl Fischer Method)
Distillation range (Vol. 4)	64.5 - 65.5°
<u>Non-volatile residue</u> (Vol. 4)	Not more than 3 mg/100 ml
<u>Acidity</u>	Not more than 15 mg/kg as formic acid To a mixture of 10 ml of ethanol and 25 ml of water add 0.5 ml of phenolphthalein TS, and titrate with 0.02 N sodium hydroxide to the first pink colour that persists for at least 30 sec. Add 19 ml (about 15 g) of the sample, mix and titrate with 0.02 N sodium hydroxide until the pink colour is

	restored. Not more than 0.25 ml is required.
<u>Alkalinity</u>	Not more than 3 mg/kg as ammonia Add 1 drop of methyl red TS to 25 ml of water, add 0.02 N sulfuric acid until a red colour just appears, then add 29 ml (about 22.5 g) of the sample, and mix. Not more than 0.2 ml of 0.02 N sulfuric acid is required to restore the red colour.
Aldehydes and ketones	Not more than 0.015% w/v as acetone See description under TESTS
<u>Lead</u> (Vol. 4)	Not more than 2 mg/kg Determine using an atomic absorption technique appropriate to the specified level. The selection of sample size and method of sample preparation may be based on the principles of the method described in Volume 4, "Instrumental Methods."

TESTS

PURITY TESTS

Aldehydes and ketones Principle

The aldehydes and ketones present are converted with 2,4dinitrophenylhydrazine into the corresponding 2,4-dinitrophenylhydrazones. In alkaline medium these have a red colour, which is determined spectrophotometrically or visually.

<u>Apparatus</u>

- Photoelectric absorption meter or spectrophotometer, with 0.5-cm cells. Alternatively flat bottom tubes, capacity about 20 ml - Water bath, controlled at $60 \pm 1^{\circ}$

Reagents

The reagents used shall be of a recognized analytical reagent quality. Distilled water or water of at least equal purity shall be used throughout - Carbonyl-free methanol: Reflux 1000 ml of methanol with 5 g of 2,4dinitrophenylhydrazine and 5 drops of concentrated hydrochloric acid (d = 1.18) for 2-3 h. Distil off the methanol using a 300 mm by 25 mm diameter Widmer or other suitable distillation column. Reject the first 100 ml and collect the next 800 ml, rejecting the remainder. If, in spite of the precautions taken, the distillate is found to be coloured, then it should be redistilled.

- 2,4-Dinitrophenylhydrazine solution: Dissolve 0.03 g of 2,4dinitrophenylhydrazine in 40 ml of the carbonyl-free methanol containing 0.3 ml of concentrated hydrochloric acid (d = 1.18) and dilute to the mark in a 50-ml one-mark volumetric flask with the carbonyl-free methanol. Prepare this solution fresh each day.

- Potassium hydroxide solution: Dissolve 10 g of potassium hydroxide in 10 ml of water, cool and dilute to the mark in a 50-ml one-mark volumetric flask with carbonyl-free methanol. Prepare this solution fresh each day.

- Standard acetone solution: Weigh 1.00 g of acetone and dilute to the mark in a one-mark 100 ml volumetric flask with carbonyl-free methanol. Dilute 1.0 ml of this solution to 100 ml with the carbonyl-free methanol. 1 ml of the diluted solution contains 0.1 mg of acetone.

Procedure

Prepare five solutions by diluting 1.0, 2.0, 4.0, 8,0 and 10.0 ml portions of the standard acetone solution to 25.0 ml with carbonyl-free methanol. To 1.0 ml of each of the solutions thus obtained (containing 0.004 - 0.04 mg of acetone/ml), contained in a test tube fitted with a ground glass stopper, add 1.0 ml of the 2,4-dinitrophenylhydrazine solution. Stopper the tube and heat for 50 min in the water bath at 60°, cool, add 8.0 ml of the potassium hydroxide solution and after 5 to 15 min measure the optical density of each solution at a wavelength of 430 nm using as a blank 1.0 ml of the carbonyl-free methanol treated in the same way. Prepare a calibration chart by plotting weights (in mg) of acetone against corresponding values of optical density.

Dilute 5.0 ml of the sample to 25.0 ml with the carbonyl-free methanol. Transfer 1.0 ml of this solution to a test tube fitted with a ground glass stopper and add 1.0 ml of the 2,4-dinitrophenylhydrazine solution. Stopper the tube and heat for 50 min in the water bath at 60°, cool, add 8.0 ml of the potassium hydroxide solution and after 5 to 15 min measure the optical density of the solution at the wavelength of 430 nm using as a blank 1.0 ml of the carbonyl-free methanol treated in the same way. By reference to the calibration chart prepared as described above, read the acetone content (in mg) of the solution.

The content is not more than 0.03 mg.

METHOD OF ASSAY Using the procedures for *Gas chromatography* (see Volume 4), establish the following conditions: Column - length: 1.8 m

- diameter: 4 mm
- packing: 120-150 mesh Porapak R, or equivalent
- Carrier gas: Nitrogen

Flow rate: 25 ml/min

- Detector: FID
- Temperatures
- injection port: 200°
- column: 160°
- detector: 210°

Prepare a standard solution of 0.4% (v/v) methanol in dioxane. Adjust column temperature and/or gas flow rate so that methanol retention time is about 5-7 min. Adjust detector so that 8 μ l of standard solution provides at least one-half scale deflection. Inject 5-10 μ l sample, obtain chromatogram and determine methanol content by the method of area normalization.