



The Biofore Company **UPM**

WOOD-BASED BIOREFINERIES PAVE THE WAY TO SUCCESSFUL BIOECONOMY

Sari Mannonen, Vice president, UPM Biofuels
FAO, AFCSI meeting, Rome
5.4.2018

UPM today

UPM BIOREFINING



pulp, plantations,
biofuels, timber

UPM ENERGY



UPM RAFLATAC



UPM PAPER ASIA



UPM PAPER ENA



UPM PLYWOOD



BIOCHEMICALS

BIOKOMPOSITES



SALES €10 BILLION • **PERSONNEL** 19,100 • **PRODUCTION PLANTS** 54 • **SHAREHOLDERS** 90,000 +

Megatrends drive demand for sustainable and safe solutions

Biofore fits well into the changing world



Population growth, urbanisation



Resource scarcity, role of renewables




Digitalisation



Climate change

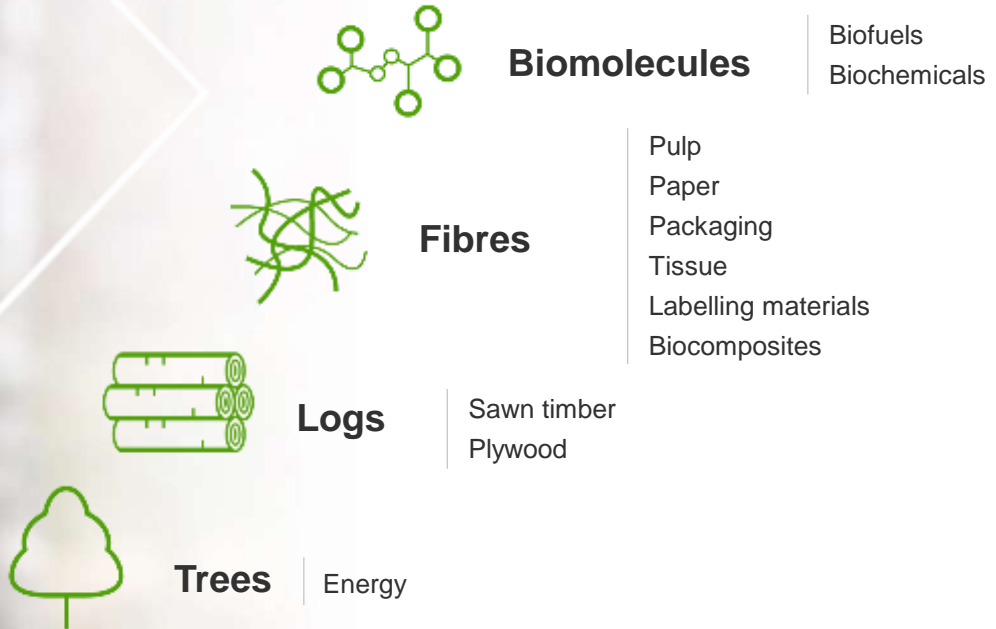


Responsibility and compliance



Efficient use of renewable materials and energy
Renewable and recyclable products
Innovations and new businesses
Responsibility integrated in all operations

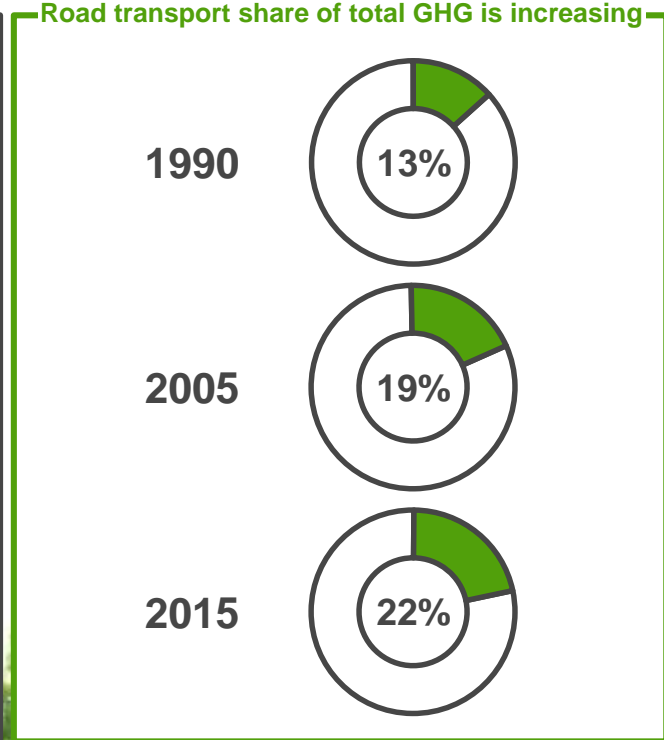
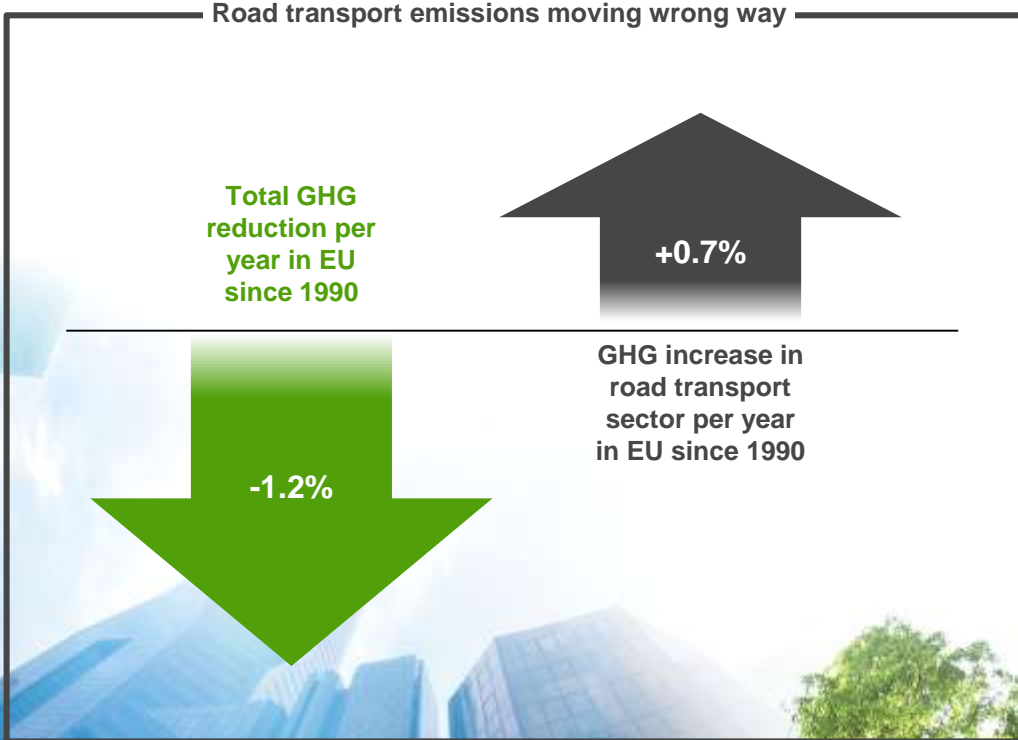
Evolution of wood usage





THE CHALLENGE – CLIMATE CHANGE

Climate change is driving search for greenhouse gas (GHG) savings

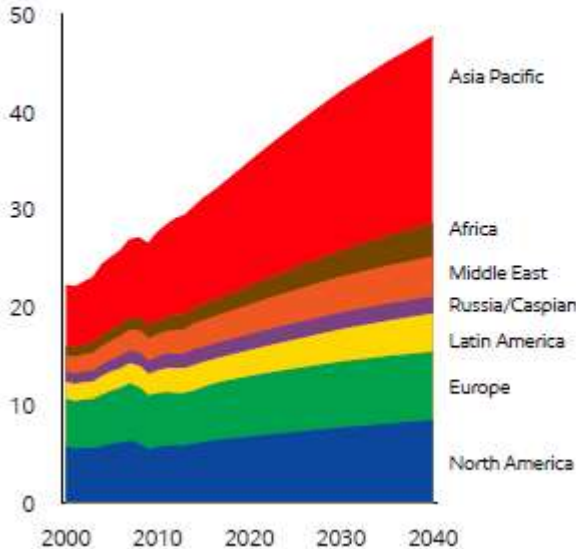


Source: EEA

Exxon global outlook for energy 2018 – transportation & liquids supply

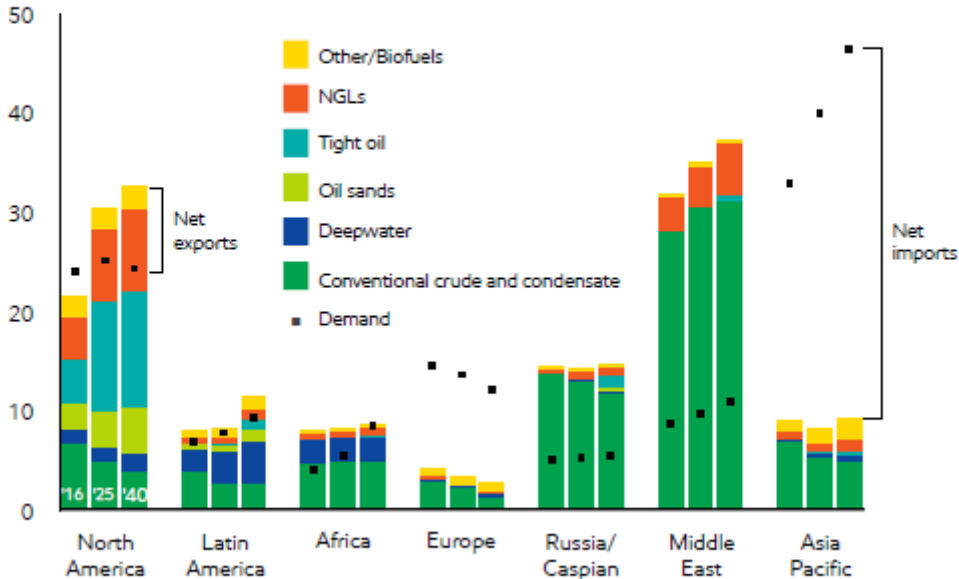
Commercial transportation grows in all aspects

Commercial transportation energy demand – MBDOE



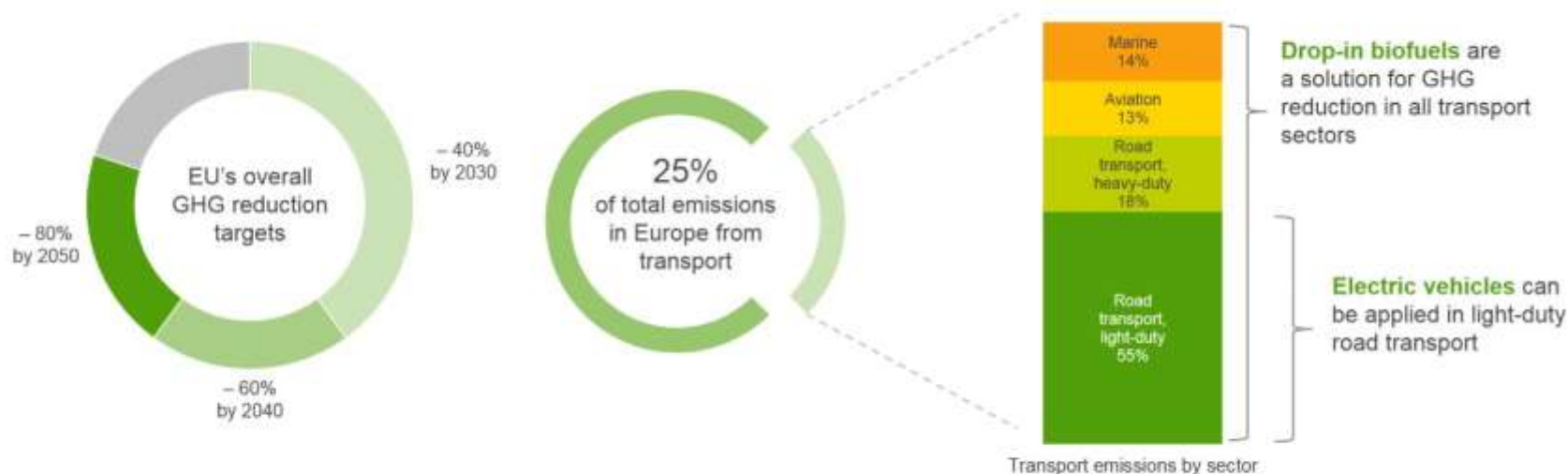
Liquids supply highlights regional diversity

By region and sector – MBDOE

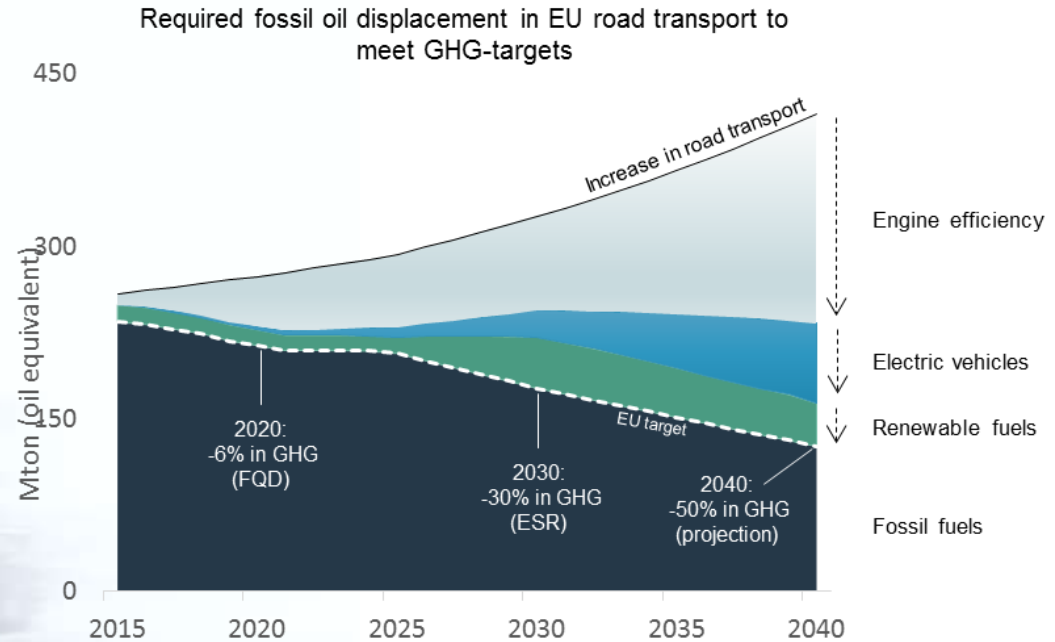


Significant emission cuts needed in transportation sector

EU's greenhouse gas reduction targets cannot be met without significant emission cuts in transport – actions needed in all sectors



Biofuels are needed in road transport energy mix to meet EU's GHG-reduction targets





UPM BIOFUELS

UPM'S WOOD- BASED BIOFUELS

UPM's journey in advanced biofuels

UPM published its plans to become a significant **producer of advanced biofuels**

2006



2008



Development of various technologies. **Hydrotreatment** process development started in UPM R&D

First investment decision of 179 M€ for UPM Lappeenranta biorefinery. Produces renewable diesel from tall oil.

2012



2015



UPM Lappeenranta biorefinery in commercial production in January. **Sales of UPM BioVerno starts** in Finland.

Business case proven. Establishing UPM **Biofuels Development Programme** evaluating growth opportunities

2016



2017



Expanding UPM BioVerno diesel & naphtha sales to Scandinavia and EU

UPM Kaukas, Lappeenranta, Finland

Industrial evolution of the world's most versatile forest industry integrate



UPM KAUKAS

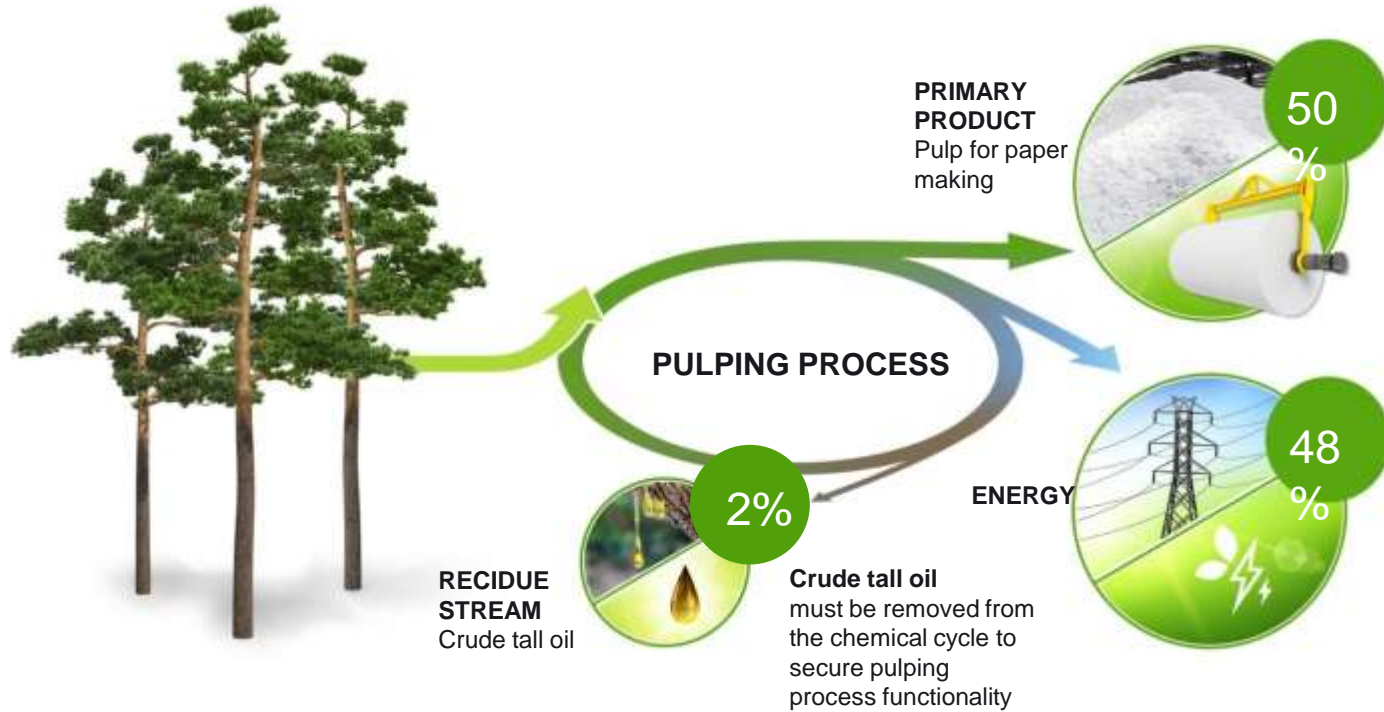
1. Main gate
2. Mutteri office
3. Research Center (NERC)
4. Biorefinery
5. Bio-power plant
6. Pulp mill
7. Sawmill
8. Paper mill
9. Effluent treatment plant

UPM Lappeenranta Biorefinery

Key facts

- Product: Renewable diesel
- UPM investment: 179 M€
- Capacity: 100,000 tonnes/a
- UPM patents and applications: 200
- Employs 250 persons (incl. indirect)

Crude Tall Oil (CTO) – a residue of pulp making process as raw material



UPM renewable diesel and naphtha production process



CRUDE TALL OIL

A residue of chemical pulping process containing natural extractive components of wood.

PRETREATMENT

Crude Tall Oil is purified: salts, impurities, solid particles and water are removed.

HYDROTREATMENT

Pretreated Crude Tall Oil is fed together with make-up and recycled hydrogen to the reactor where the chemical structure is modified. Reaction water is separated and directed to waste water treatment.

FRACTIONATION

Remaining hydrogen sulfide and uncondensable gases are removed. The remaining liquid is distilled to separate renewable diesel.

RENEWABLE DIESEL

High quality advanced biofuel suitable for all diesel engines.

RENEWABLE NAPHTHA

Advanced renewable biocomponent for gasoline or raw material for bioplastics.

UPM BioVerno renewable diesel - Top of the line sustainable biofuel

OXYGEN FREE
HYDROCARBON

100 %

RENEWABLE
FEEDSTOCK

100 %

CO₂ EMISSIONS
(VS. FOSSIL FUEL)

-80 %

IN FOOD CHAIN

0 %



UPM Biofuels in existing and future end-use



Fuel retail



Dedicated green fleets



Marine/Aviation



UPM BioVerno naphtha in bioplastics

- Case Dow & Elopak

- 100% renewable and recyclable wood-based carton
 - **UPM Biofuels** produces wood-based UPM BioVerno naphtha
 - **Dow** converts naphtha to renewable resins to manufacture bioplastics (PE)
 - **Elopak** coats wood-based beverage carton with wood-based bioplastics
- Every tonne of UPM's wood-based naphtha reduces one tonne of fossil raw materials
- Entire value chain ISCC Plus certified



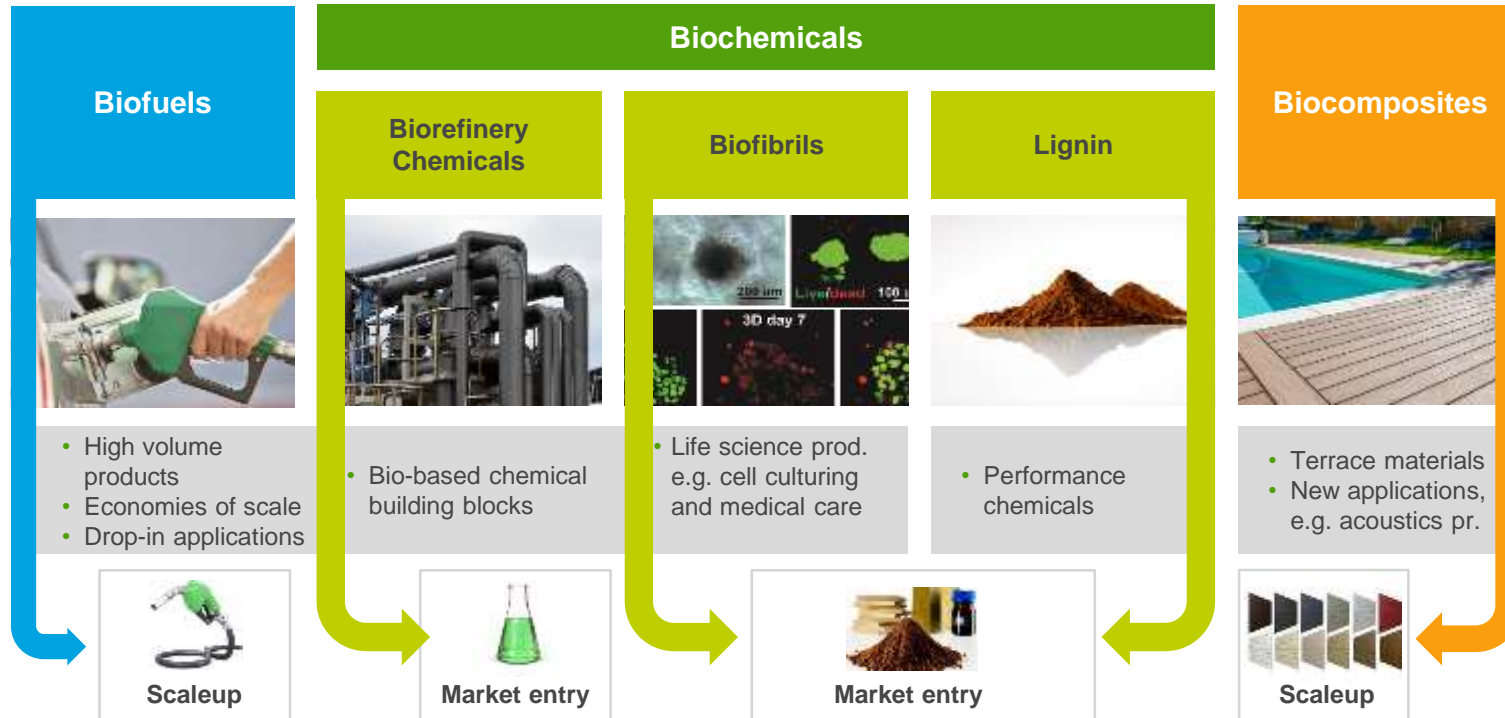


The Biofore Company **UPM**

UPM IS INVESTIGATING OPPORTUNITIES IN WOOD-BASED CHEMICALS



New business opportunities for UPM



Biochemicals biorefinery targeting to produce bio-MEG, bio-MPG and lignin from hardwood

BIOREFINERY PROCESS

STEP 1: SUGAR PULPING

Disintegrating wood into sugars, lignin and green energy

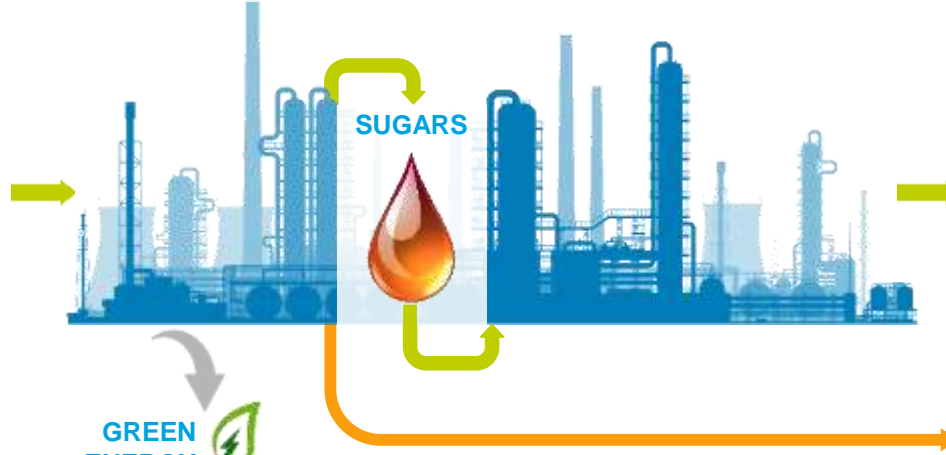
STEP 2: CHEMICAL CONVERSION

Conversion of sugars into targeted biochemicals

40%
Cellulose

30%
Hemi-cellulose

25%
Lignin



Bio-Monoethylene glycol (MEG)

Bio-Monopropylene glycol (MPG)



Lignin

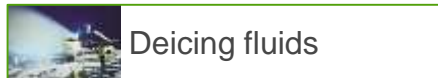
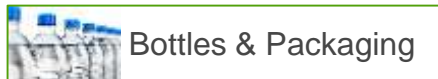
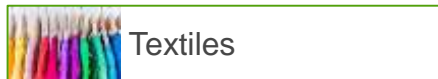


Biochemicals products are sustainable and competitive drop-in alternatives for brand owners



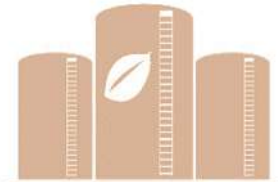
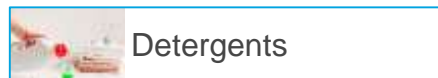
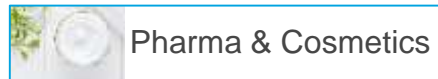
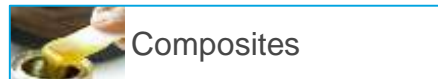
Mono Ethylene Glycol

- Existing fossil-based market
- Market demand > 26 mio tons
- CAGR >3%
- Application examples:



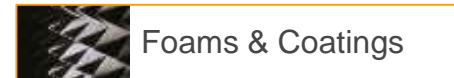
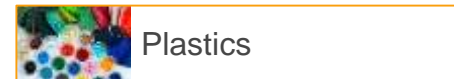
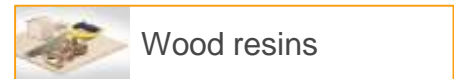
Mono Propylene Glycol

- Existing fossil-based market
- Market demand >2 mio tons
- CAGR >5%
- Application examples:



Lignin

- Performance chemical
- Application driven
- Strong IP position
- Application examples:





UPM IS STUDYING OPPORTUNITIES FOR GROWTH IN BIOFUELS

UPM studies the feasibility of possible new Biorefinery in Kotka, Finland

- Environmental impact assessment (EIA) started
- Planned capacity: 500,000 tonnes advanced biofuels
- Several sustainable feedstock different from UPM Lappeenranta Biorefinery
 - e.g. solid wood biomass and *Brassica carinata*
- Technology differs from Lappeenranta biorefinery
 - conversion of solid biomass and hydrotreatment
- Biofuels regulation decisions in Finland and EU will impact the future investment consideration



Mussalo, Kotka, Finland – the area of dismantled power plant formerly run by Pohjolan Voima



Driving cleaner traffic





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